Fan Coil SILENCE THIN ETM - ETI

with Smart Touch controls



GB INSTALLATION AND USE MANUAL







Thanks you for the trust you have shown by purchasing this produtc. Carefully read this manual which contains the specifications and all the information useful for the correct functioning.

The information contained in this publication may be subject to changes at any time and without any notice whatsoever for technical and/or commercial reasons as they arise; therefore, we cannot be held responsible for any errors or imprecisions contained herein.

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Warning!

Keep these manuals in a dry place avoiding in this way to spoil them.

INDEX

P. 4 Premise

P. 5 Overview

- General Information
- Conformity
- Symbols

General warnings basic safety rules

P. 6 Product range Getting to know Thin

P. 7 Overall dimensions 2-pipe THIN

P. 8 Technical specifications 2-pipe THIN version

installation

- POSITIONING THE UNIT
- INSTALLATION METHOD

P. 9 Minimum distances for installation

- Opening the sides

P. 10 Upright floor or wall-mounted installation

P. 11 Horizontal or ceiling-mounted installation

- Hydraulic connections

P. 12 Connections

- Condensate drain

P. 13 Fitting the condensate drain device in the vertical version

P. 13 Fitting the condensate drain device in the horizontal version

P. 14 Rotating the connections

- Disassembling the panelling
- Disassembling the control panel (if present)
- Disassembling the heat exchangers

P. 17 Fitting the front grid safety support

- P. 18 Filling the system
- P. 18 Evacuating the air while filling the system

P. 18 Maintenance

- external cleaning
- cleaning the air intake filter

P. 21 Anomalies and solutions

P. 22 Hydraulic kit fitting components list of hydraulic accessories

- types of hydraulic connections
- piping diameter
- opening the sides

P. 23 Adjusting the retainer

- P. 23 3-Way Valve With Diverter Valve Thermoelectric Head Kit
- P. 24 ETM, ETI version, with 3-way diverter valve fitting the thermostatic head
- P. 25 Graphics
- P. 28 THIN-V-AUTO electric box (automatic speed) THIN-LAN electric box Assembly
- P.33 Wall-mounted LAN Control Connections
- P.36 THIN-4-V electric box Assembly

P. 38 THIN-TBK electric box Assembly

- P. 42 THIN-010 Electric box Assembly
- P. 44 Version with connections on the right
- P. 45 THIN-V-AUTO electric box
- P. 49 Wall-mounted LAN Control
- P.53 THIN-LAN electric box
- P.54 THIN-4-V electric box
- P.57 Technical data
- P.58 Assembly template

1. Foreword

In order to ensure safe, correct use of the unit, the installer, the user and the maintenance technician are required to carefully adhere to the provisions of this manual.

Keep this booklet in a dry place, to avoid damage to it, for at least ten years, for possible future reference.

- Carefully read all of the information in this booklet: they provide important information on safe installation, use, and maintenance.
- Pay particular attention to the instructions for use accompanied by the captions "DANGER" or "ATTENTION", since, if not obeyed, they can cause damage to the unit and/or persons or property.
- In the event of any problems not covered by this booklet, contact the Technical Assistance Service in your area promptly.
- Make sure that this booklet always accompanies the unit.
- This booklet constitutes an integral and essential part of the product and must be delivered to the user.
- In the event that the unit is sold, or transferred to another owner, always make sure that the booklet accompanies the unit so that it can be consulted by the new owner and/or by the installer.
- The manufacturer declines all responsibility for damage arising from improper use of the unit, or from a partial or superficial reading of the information contained in the booklet.
- The technical data, the aesthetic characteristics, the components and the accessories listed in this booklet are not binding. The manufacturer reserves the right to introduce at any time all the modifications believed to be necessary for the improvement of its product.
- References to laws, standards or technical regulations cited are to be understood to be for information only and to refer to their publication

- date. The coming into force of new provisions, or of modifications to those in force, shall not be a ground for obligation by the manufacturer towards third parties.
- The manufacturer is responsible for the compliance of its product with laws, regulations and standards of construction in force at the time of marketing. Knowledge and observance of the legislative provisions and standards applying to the design of the equipment, its installation, use and maintenance are the exclusive responsibility, as regards their respective capacities, of the designer, the installer and the user.
- ATTENTION! It is important to check that the design and the installation conform to current standards (EN Standards, safety rules and local regulations) and are approved, where applicable, by the competent regulating bodies on the subject.

Directive 2012/19/EC (RAEE)



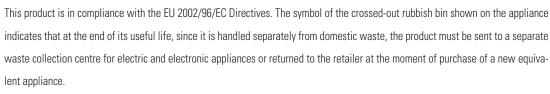
t the end of its operating life the UTA serie unit must be disposed according to the regulation in force in the installation country.





- Copper Aluminium Stainless steel
- Polyester-Polyethylene-Fimbord-Plastic

The units are manufactured with the following materials:





The user is responsible for sending the product to a suitable collection centre at the end of its life cycle. Proper separate collection for subsequent recycling of the de-commissioned appliance, its handling and environmentally friendly disposal, helps to prevent possible negative effects on the environment and public health and favours the recycling of the product's manufacturing material. For more detailed information about available collection systems, refer to the local waste disposal services or the shop where you bought the appliance.



OVERVIEW

GENERAL INFORMATION

Thank you for choosing an EMMETI Thin fan coil unit to air condition your rooms. Please read this user and installation manual carefully before installing and operating the appliance. By following the suggestions below you will be able to maintain the performance of the appliance over time. In compliance with European regulation 99/44/EEC, the manufacturer guarantees the machine for 24 months from the date of purchase (without prejudice to any commercial warranty extensions), for any manufacturing defects. Any other problem related to incorrect installation, extraordinary weathering, non-conforming sizing and unauthorised tampering is excluded.

Conformity

EMMETI Thin fan coil units conform to European Directives:

- Low Voltage Directive (LVD) 2014/35/EU;
- Electromagnetic compatibility Directive (EMC) 2014/30/EU;
- RoHS Directive 2011/65/EC
- WEEE Directive 2012/19/EU

Symbols



The pictograms shown in the following chapter allow you to provide information, quickly and unequivocally, which is necessary for the machine to be used correctly and safely.

Index

 The paragraphs preceded by this symbol contain crucial information and prescriptions, regarding safety in particular.

Failure to comply may result in:

- risks for operator safety
- loss of the warranty
- disclaimed liability by the manufacturer.

General hazard



if the operation described is not performed in compliance with safety regulations, there may be a risk of suffering physical damage.

Electrical hazard



 if the operation described is not performed in compliance with the safety regulations, there lies the risk of suffering physical damage due to contact with live elements.

GENERAL WARNINGS

After unpacking, check that the contents are intact and that all parts are included. If not, contact EMMETI who sold the appliance to you.

The packaging contains:

- fan coil unit
- thermal insulation for valve and retainer
- 2 brackets
- user and installation manual
- paper template.

The appliance must be installed by an authorised EMMETI. Once the work is done, it must issue a declaration of conformity to the client in compliance with current regulations and with the indications in the instruction manual supplied y the manufacturer with the appliance.

These appliances have been designed for conditioning and/ or heating rooms and they must be destined solely for this purpose, in accordance with their performance characteristics.

The manufacturer refuses any contractual or extra-contractual liability for damage caused to people, animals or property resulting from incorrect installation, adjustment, maintenance or improper use.

In the event of water leaks, turn off the main switch and close the water taps.

Immediately call the Technical Assistance Service EMMETI or other qualified personnel and do not intervene personally on the appliance.

The recessed ETI series THIN have no grids or a cover cabinet. Provide protective elements and air supply/return grids to prevent accidental contact with the appliance.

The following steps must be carried out if the appliance is not to be used for a long period:

- Set the master switch of the system to "off"
- Close the water valves
 - If there is a risk of frost, make sure that antifreeze liquid has been added to the system, otherwise empty the system.

A temperature that is too high or too low is harmful to health and is an unnecessary waste of energy. Avoid prolonged direct contact with the air flow.

Do not leave the room closed for long. Periodically open the windows to ensure proper ventilation.

This instruction booklet is an integral part of the appliance and, therefore, it must be kept with care and must ALWAYS accompany the appliance, even when the latter is transferred to another owner or user or transferred to another system. If it gets damaged or lost, please request another copy from the local Technical Assistance Service.

Repairs or maintenance must be performed by the Technical Assistance Department or by skilled personnel in accordance with this manual.

Do not modify or tamper with the appliance as hazardous situations may be generated and the appliance manufacturer shall not be held liable for any damage caused.

BASIC SAFETY RULES

The use of products that use electricity and water requires the observation of some fundamental safety rules such as:

Use of the appliance by children and unassisted disabled persons is prohibited.

It is forbidden to touch the appliance if you are barefoot or when parts of the body are wet or damp.

Any cleaning operation is prohibited before disconnecting the appliance from the mains power supply by placing the main system switch on "off".

It is forbidden to modify the safety or adjustment devices without the authorization and the manufacturer's directions unit.

It is forbidden to pull, disconnect or twist the electrical cables coming out of the appliance, even if it is disconnected from the mains.

It is forbidden to introduce objects and substances through the air intake and delivery grilles..

It is forbidden to open the access doors to the internal parts of the appliance, without having first placed the main system switch on "off".

It is forbidden to disperse and leave the packaging material within the reach of children as it can be potential source of danger.

It is forbidden to stand on the appliance and / or lean against it any type of object.

The appliance can reach temperatures on external components above 70 ° C

BE VERY CAREFUL TO ANY CONTACT MADE, RISK OF BURNS.



PRODUCT RANGE

Fan coil units of the Thin range care are divided into 2 basic types: ETM and ETI – each of which has different performance and dimensions

ETM

fan coil unit (suitable for horizontal or vertical installations). The horizontal condensate drain pan kit accessories are available to install the ETM versions ETM BRC20 BRC40 BRC60 BRC80

ΕTI

recessed fan coil unit with no panelling (suitable for horizontal or vertical installations).

ATTENTION

It is understood that this equipment is not intended for use by persons (including children) with reduced physical, sensory or mental abilities and must not be used by people with no knowledge and experience of the product. They must be instructed and monitored while using the equipment by a person who is responsible for their safety.

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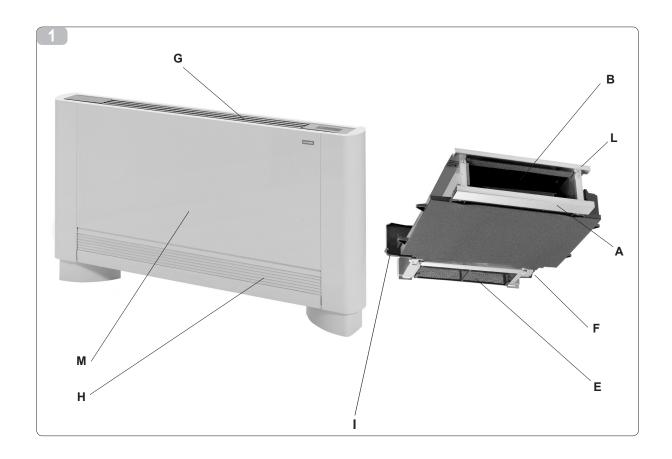
GETTING TO KNOW THIN

THIN - 2-pipes fig. 1

A - Bearing structure in electro-galvanised sheet metal with high resistance.

B - Water heat exchanger coil in copper pipes and aluminium fins with high efficiency turbulence. Eurokonus 3/4 type threaded fittings, which conform to the new EU standardisation requirements.

The coil is equipped with a sensor to detect the water temperature (ETM, ETI version, electronic).



E - Ventilation unit

including a tangential fan in synthetic material with staggered fins (very quiet), fitted on EPDM anti-vibration mounts, statically and dynamically balanced, and fitted directly onto the crankshaft.

F - Electric motor

single-phase resin pack fitted on EPDM anti-vibration mounts.

G - Reversible air supply grid in oven dried, epoxy powder

coated aluminium (metallic silver). The large size enhances the high mechanical resistance.

H - Intake air grid

in electro-galvanised, oven-dried, epoxy powder coated sheet metal, with a quick release device for cleaning the filters and a safety microswitch.

I - Condensate drain pan

for vertical installation, in ABS, easily removable for cleaning operations. For ETM versions to be installed horizontally, the horizontal condensate drain pan kit (BRC) accessory is available.

L - Back panel

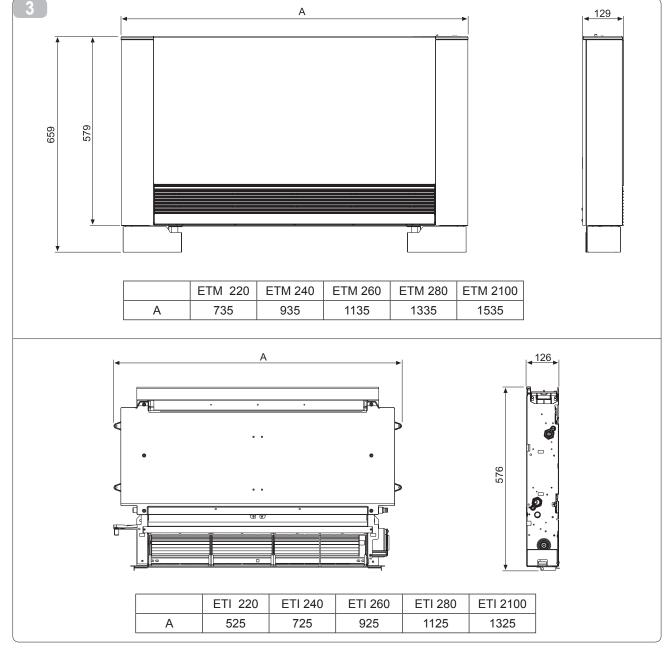
soundproofing structure in compressed yarn (FIMBORD GR900) with high resistance.

M - Front casing

and removable side panels in electro-galvanised, oven dried, epoxy powder coated sheet metal.

2-PIPE THIN OVERALL DIMENSIONS

See figure 3 and refer to the relevant model.



2-PIPE THIN VERSION TECHNICAL SPECIFICATIONS

See the table in figure 5 and refer to the relevant model.

- Coil water content
- Maximum operating pressure
- Maximum water inlet temperature D
- Ε Minimum water inlet temperature
- Hydraulic connections
- G Supply voltage
- Н Absorbed max current
- Absorbed max power
- Weight of ETI
- N Weight of ETM

| MC | DD. | 220 | 240 | 260 | 280 | 2100 |
|----|---------|---------------|---------------|---------------|---------------|---------------|
| Α | l | 0.47 | 0.8 | 1.13 | 1.46 | 1.8 |
| С | bar | 10 | 10 | 10 | 10 | 10 |
| D | °C | 80 | 80 | 80 | 80 | 80 |
| E | °C | 4 | 4 | 4 | 4 | 4 |
| F | tt. | Eurokonus 3/4 |
| G | V/ph/Hz | 230/1/50 | 230/1/50 | 230/1/50 | 230/1/50 | 230/1/50 |
| Н | Α | 0.11 | 0.16 | 0.18 | 0.26 | 0.28 |
| I | W | 11.9 | 17.6 | 19.8 | 26.5 | 29.7 |
| M | kg | 9 | 12 | 15 | 18 | 21 |
| N | kg | 17 | 20 | 23 | 26 | 29 |

INSTALLATION

POSITIONING THE UNIT



Do not install the unit near:

- anything that is subject to direct exposure to sunlight;
- sources of heat;
- damp environments and areas with probable contact with water;
- environments with oil vapours
- environments subjected to high frequencies.

Make sure that:



- the wall on which the unit is to be installed has an adequate structure and capacity;
- the area of the wall in question has no pipes or electric lines passing
- the wall in question is perfectly level;
- there is an area free from obstacles, which could compromise the input and output air circulation;

- the installation wall is possibly an external perimeter wall so as to allow the outward condensate drain;
- in case of a ceiling installation, the air flow is not directed directly towards people.

INSTALLATION METHOD

The following descriptions of the various assembly phases and the relative drawings refer to a machine version with connections on the left.

The descriptions for machine assembly operations with connections on the right are the same.

The images just have to be considered specular.

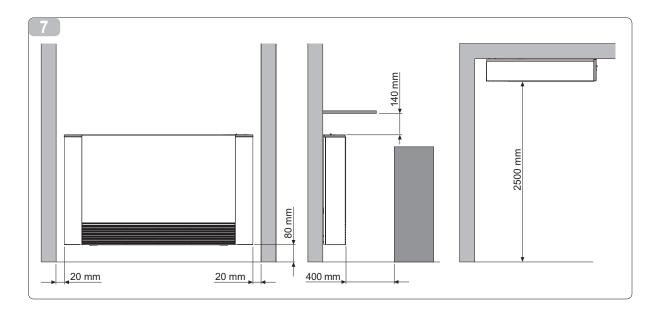
Carefully follow the instructions in this manual for a successful installation and optimal operating performance. Failure to apply the indicated standards, which can cause equipment malfunctions, relieve EMMETI from any form of warranty and from any damage caused to people, animals or property.

It is important for the electrical installation to be executed in accordance with the law, for it to conform to the data indicated in the technical data sheet and for it to consist of a good earthing system.

The appliance must be installed in a position that easily allows routine (filter cleaning) and special maintenance to be performed, as well as access to the air vent valves (coil and plates), which can be reached from the top grid on the connections side.

MINIMUM DISTANCES FOR INSTALLATION

Figure 7 shows the minimum assembly distances of the fan coil unit from the walls and furniture in the room.

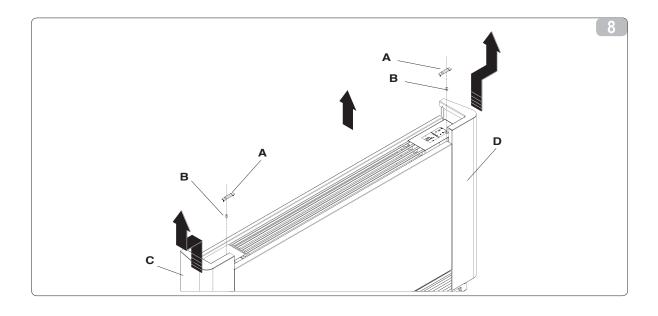


OPENING THE SIDES

- On the left side, lift the lid that covers the screw, loosen the screw that secures the left panel, move it slightly to the left and lift it.

 On the opposite side, lift the lid that covers the
- screw and unscrew it.
- Move the side panel slightly to the right and lift it.

| Α | lid |
|---|---------------|
| В | fixing screws |
| С | left panel |
| D | right panel |



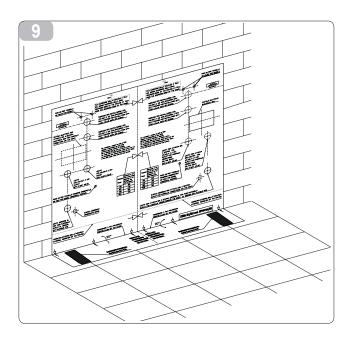
WALL OR VERTICAL FLOOR INSTALLATION

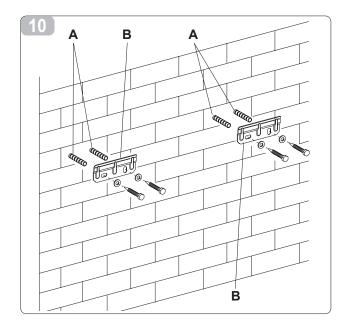
In the case of floor mounting with sockets, for mounting these, refer to the individual instruction sheets supplied and the relative manual.

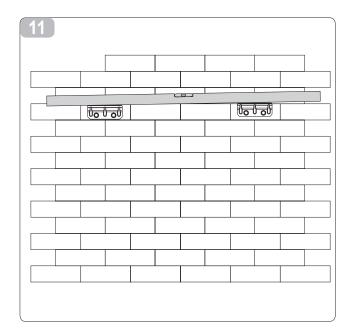
Use the paper template, and trace the position of the two fixing brackets on the wall (fig. 9). Drill with a suitable tip and insert the dowels (2 for each bracket) (fig. 10 ref. A); fix the two brackets (fig. 10 ref. B). Do not over tighten the screws, so as to be able to adjust the brackets with a level bubble (fig. 11).

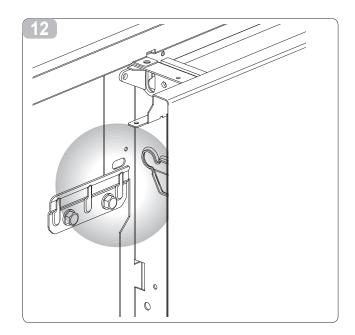
Lock the two brackets definitively by tightening the four screws completely. Check its stability by manually moving the brackets to the right and left, up and down.

Assemble the unit, checking the correct hooking on the brackets and its stability (fig. 12).









HORIZONTAL OR CEILING-MOUNTED INSTALLATION

Use the paper template to trace the position of the two fixing brackets and the two rear screws on the ceiling. Use a suitable tip to drill and insert the plugs (2 for each bracket) (fig. 13 ref. A); secure the two brackets (fig. 13 ref. B). Do not over tighten the screws.

Insert the machine on the two brackets, keeping it in position, then secure the two screws in the rear plugs (fig. 13 ref. C), one on each side.

It is recommended to apply an adequate inclination to the unit towards the drain pipe, so as to facilitate the water output (fig. 13 ref. D).

Tighten all 6 fixing screws securely.

The horizontal condensate drain pan kit accessories are available to install the

ETM versions

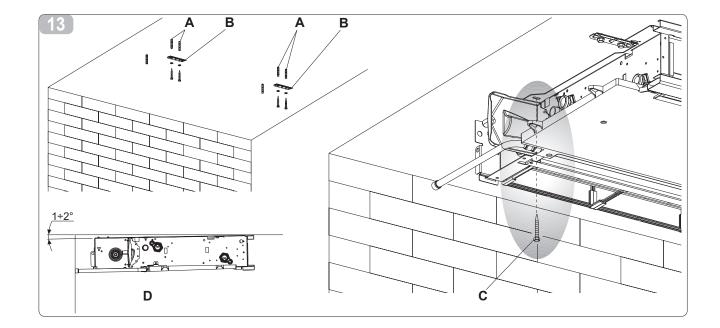
ETM BRC20 BRC40 BRC60 BRC80 BRC100.

HYDRAULIC CONNECTIONS Piping diameter

The minimum internal diameter that is to be complied with for the hydraulic connection pipes varies, according to the model:

ETM-ETI 220 ø12 mm ETM-ETI 240 ø14 mm ETM-ETI 260 ø16 mm ETM-ETI 280 ø18 mm ETM-ETI 2100 ø20 mm For the position of the pipes for the wall-mounted connections, refer to the drawings in the following paragraphs, based on the specific configuration.





CONNECTIONS

The choice and sizing of the hydraulic lines is the responsibility of the designer, who must operate according to the rules of good technique and current legislation.

To make connections:

- position the hydraulic lines

- tighten the connections using the "key against key" method (fig. 14 ref. B)
- check for liquid leakage
- coat the connections with insulating material (fig. 14 ref. C).

Hydraulic lines and joints must be

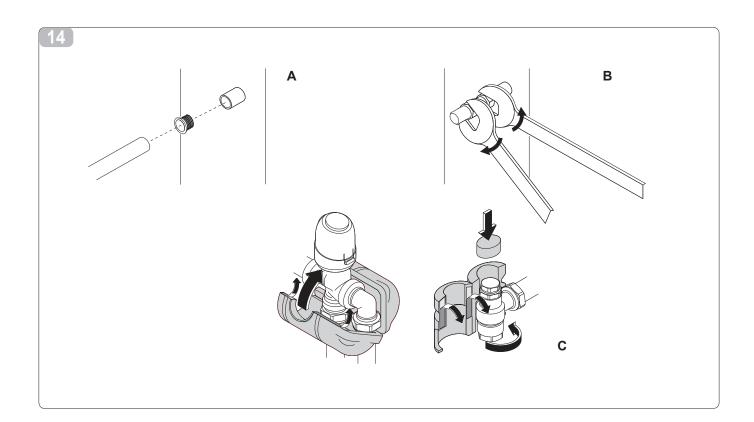
thermally insulated.

Avoid partial pipe insulation.

Avoid tightening too much to avoid damaging the insulation.

For the water resistance of the threaded connections use hemp and green pasta; the use of Tef-

lon tape is recommended in the presence of antifreeze liquid in the hydraulic circuit.



CONDENSATE DRAIN

The condensate drain system must be adequately sized (minimum internal pipe diameter 16 mm) and the piping positioned so as to always maintain a certain gradient along the path, which is never less than 1%. When installed vertically, the drain pipe is connected directly to the drain pan, found at the bottom, on the side edge, under the hydraulic connections.

In the horizontal installation, the drain pipe is connected to that already found on the machine. For the ETM versions to be installed horizontally, the ETM BRC20 /BRC80 horizontal

condensate drain pan kit accessories are available.

- If possible, drain the condensate liquid directly into a gutter or a rainwater drain.
- If drained into the sewer system, it is advisable to install a siphon to prevent the backflow of odours towards the rooms.
 The curve of the siphon must be lower than the condensate drain pan.
- Should the condensate have to be drained into a container, this must be left open and the pipe must not be immersed in the water, thereby preventing

phenomena related to adhesion and counter pressure that would hinder the free flow.

- A pump must be installed to overcome unevenness, which would obstruct the flow of condensate:
- in a vertical installation, install the pump under the side drain pan;
- in a horizontal installation, the position of the pump must be decided upon according to specific requirements.

However, at the end of the installation, it is advisable to verify the correct outflow of the condensate liquid by pouring about 1/2 I of water very slowly (in about 5-10 minutes) into the drain pan.

FITTING THE CONDENSATE DRAIN DEVICE IN THE VERTICAL VERSION

Connect the condensate drain pan fitting (fig. 15 ref. A) to a pipe for the flow of liquid (fig. 15 ref. B) and block it properly. Check that the drip guard extension (fig. 15 ref. C) is present and installed correctly.

FITTING THE CONDENSATE DRAIN DEVICE IN THE HORIZONTAL VERSION

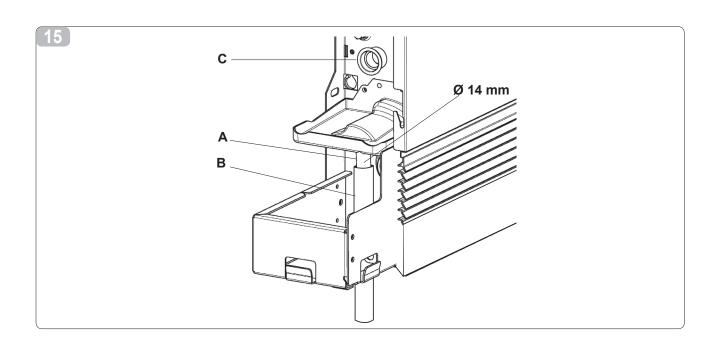
Refer to the instructions found in the BRC20/BRC100 kits to install the horizontal pan on the ETM versions.

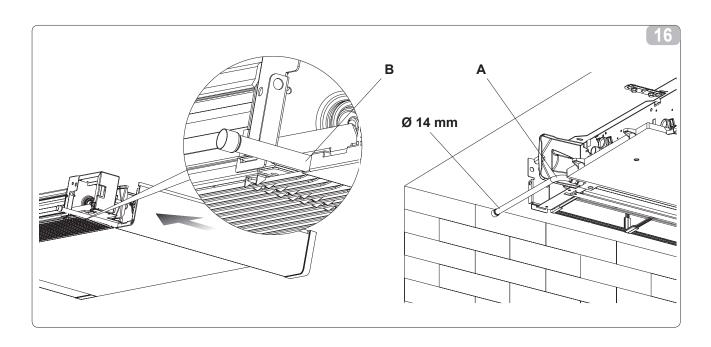
- check that the L-shaped pipe and the flexible rubber pipe are connected correctly to the pan (fig. 16 ref. A).
- insert the side of the machine while keeping the pipe in position, in abutment on the front grid.
- grid.

 close the side securely, checking that the pipe remains blocked in the specific slot on the side (fig. 16 ref. B).

NOTE: abide by the following warnings for a horizontal installation:

- make sure the machine is installed perfectly level, or with a slight inclination towards the condensate drain;
- insulate the supply and return pipes well, up to the inlet to the machine, so as to prevent condensation from dripping outside the drain pan;
- outside the drain pan;
 insulate the condensate drain pipe of the pan along its entire length.





ROTATING THE CONNECTIONS



Pay particular attention to all steps to rotate the exchanger connections so as to prevent water leaks and malfunctions.

The steps described and the relative images refer to a machine with connections on the left, which require the rotation of the connections on the right side. If you have a machine with connections on the right that need to turn to the left, the sequence is the same, the

images just have to be considered specular.

Connect the motor to the control kits by using the relevant optional CCM-DC wiring cod.07524061.

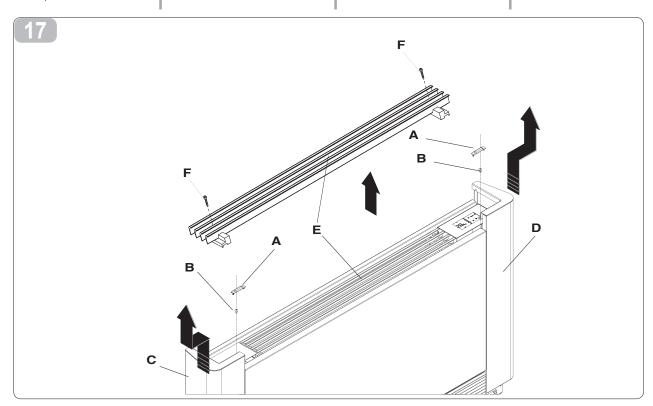
Disassembling the panelling

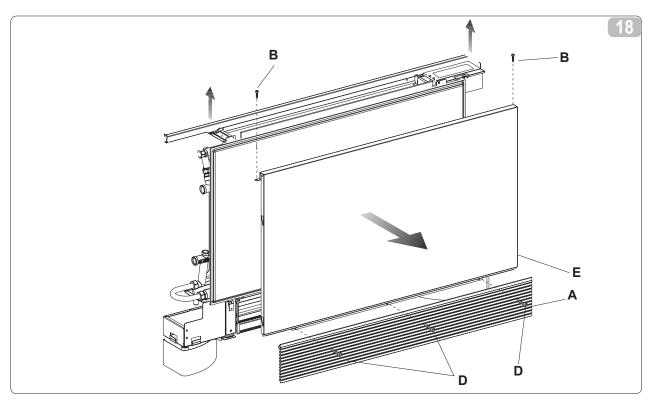
 Remove the upper grid (fig. 17 ref. E) by unscrewing the two fixing screws (fig. 17 ref. F).

- On the left side, lift the lid that covers the screw, loosen the screw that secures the left panel, move it slightly to the left and lift it
- On the opposite side, lift the lid that covers the screw and unscrew it.
- Move the side panel slightly to the right and lift it.

| Α | lid |
|---|---------------|
| В | fixing screws |
| С | left panel |
| D | right panel |

- Remove the lower front grid (fig. 18 ref. A).
- Unscrew the front panel (fig. 18 ref. E) fixing screws (fig. 18 ref. B-D) and remove it.



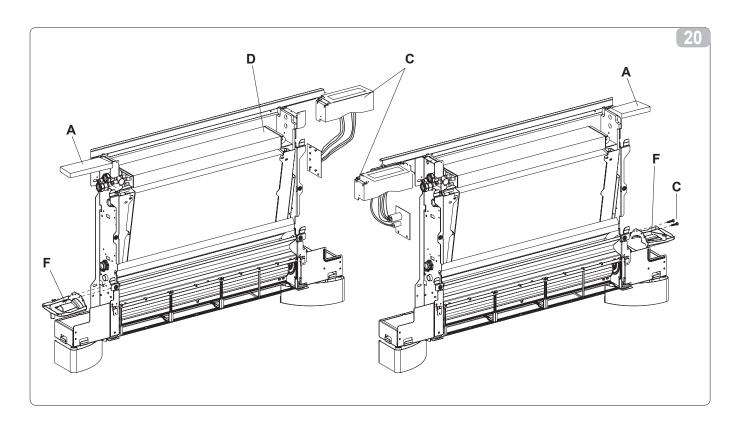




Panel disassembly of command (if present)

- Set the system main switch to off.
- Remove the two screws that fix the blind panel (fig. 20 ref. A) to the front panel (fig. 18 ref. E).
- Remove the two screws that fix the control panel (fig. 20 ref. C) to the front panel (fig. 18 ref. E).
 Remove the electrical panel on the
- Remove the electrical panel on the side of the fan coil unit and then place it on the opposite side.
- Disconnect the electrical connection connectors.
- Remove the wiring inside the machine and reinsert them from the opposite side.
- Use the appropriate CCM-DC wiring for right-hand connections cod.07524061 for the motor connection, available as an accessory.
- Reverse the mounting positions (fig. 20 ref. C) of the control panel and remount them in their respective positions.
- Remove the condensate collection

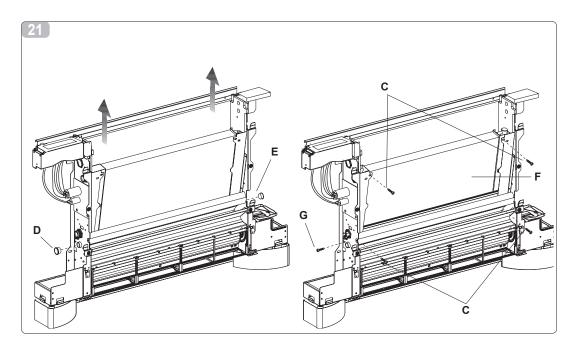
tray (fig. 20ref. F) and refit it on the opposite side with the relative fixing screws (fig. 20 ref. G).

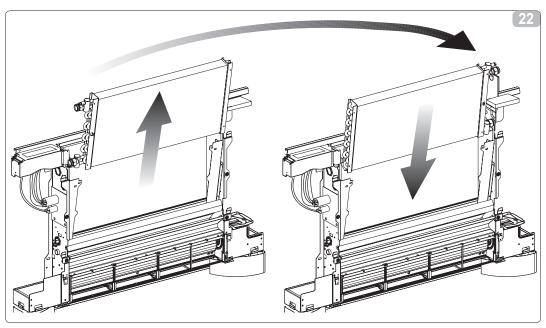


Disassembling the heat exchangers

- Unscrew the four screws that secure the heat exchanger (fig. 21 ref. C);
- remove the coil water probe, if present.
- remove the heat exchanger (fig.
- 21 ref. F); remove the drip guard extension from the central pan (fig. 21 ref.
- on the opposite side, remove the plug on the condensate evacuation hole (fig. 21 ref. E);
- unscrew the fixing screw of the central condensate drain pan (fig. 21 ref. G), set the pan on the opposite side so that the connection nozzle for the drip guard extension comes out of the structure, therefore block the pan with the previously removed screw;
- reinsert the drip guard extension and the cap on the opposite
- open the pre-cut hexagonal holes on the right side insulation and close the hexagonal holes on the left edge with insulating material;
- rotate the exchanger, bringing the connections to the opposite side, and reinsert it on the machine (fig. 22);
- tighten all the heat exchanger fixing screws.

Once all the described steps have been completed, reassemble all the previously disassembled components, following the disassembly steps in inverse

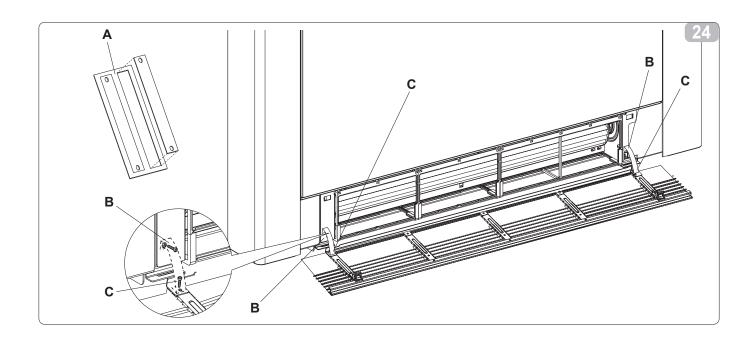






If the fan coil unit is installed in a horizontal position, ensure the filter cleaning/replacement steps are carried out safely, the two safety clamps found in the bag provided with the instruction manual and accessories, **must** be installed by the installer.

- Separate the two clamps (fig. 24 ref. A);
 open the front grid and unscrew
- the fixing screws of the springs completely (fig. 24 ref. B); secure the two clamps by retightening the screws (fig. 24
- ref. B);
- secure the other part of the clamps to the grid using the screws supplied (fig. 24 ref. C);
 close the grid.



SYSTEM FILLING

- When starting up the system, make sure that the holder on the hydraulic unit is open. If you find yourself without a power supply and the thermo-valve
- It has already been powered previously. You will need to use the special cap to press the valve shutter to open it.

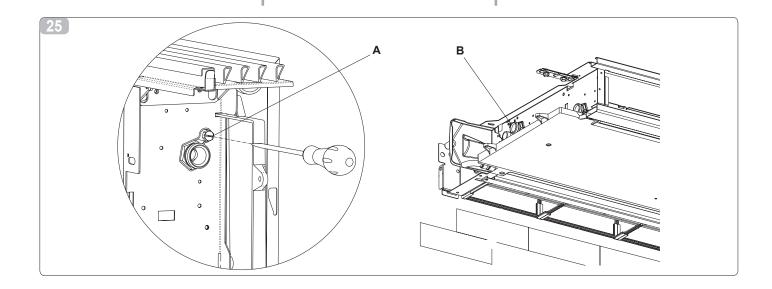
EVACUATION OF THE AIR DURING THE FILLING OF THE SYSTEM

- Open all the system interception devices (manual or automatic);
- Start filling by slowly opening the system water filling tap;
- For the ETM and ETI models installed in a vertical position act (using a screwdriver) on the top of the battery vent (fig.25 ref.A); for appliances installed in a horizontal position, act on the topmost vent (fig.25 ref.B);

When water starts coming out of the vent valves of the appliance, close them and continue loading up to the intended nominal value for the system.

Check the hydraulic tightness of the gaskets.

It is advisable to repeat this step after the appliance has been running for a few hours and to regularly check the system pressure.



MAINTENANCE

Periodic maintenance is essential to maintain the SILENCE - THIN fan coil unit always efficient, safe and reliable over time. Certain steps can be performed half-yearly, and other annually, by the Technical Assistance Department, which is technically authorised and trained, and can also dispose of original spare parts, if necessary.

EXTERNAL CLEANING



Before performing any cleaning or maintenance, disconnect the unit from the mains by switching off the main power switch.



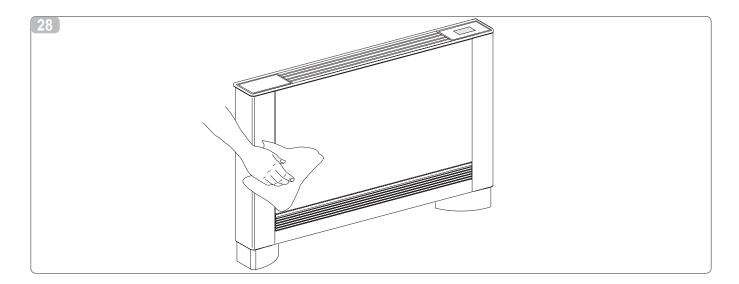
Wait for the components to cool down so as to prevent the risk of burns.

When necessary, clean the external surfaces of the SILENCE - THIN fan coil unit with a soft

cloth dampened with water (fig. 28).



Do not use abrasive sponges or abrasive or corrosive detergents so as not to damage the painted surfaces.



Air intake filter cleaning

After a period of continuous operation and in consideration of the concentration of impurities in the air, or when you intend to restart the system after a period of inactivity, proceed as described.

Extraction of filter cells in the versions with fin suction grille

- remove the front grille by lifting it slightly (fig. 29 ref. A) and rotate it until it is completely out of its seat (fig. 29 ref. B);
- remove the filter (fig. 29 ref. C), pulling it horizontally outwards (fig. 29 ref. D).

Cleaning filter media

- vacuum the dust from the filter with a vacuum cleaner (fig. 31 ref. A)
- wash the filter (fig. 31 ref. B) under running water, without using detergents or solvents, and allow it to dry.
- Reassemble the filter on the fan coil (fig. 32 ref. A), paying particular attention to insert the lower edge (fig. 32 ref. B) in its seat (fig. 32 ref. C).



- It is forbidden to use the appliance without the mesh filter



The appliance is fitted with a safety switch that prevents the fan from running without the intake grid or if it is set incorrectly.



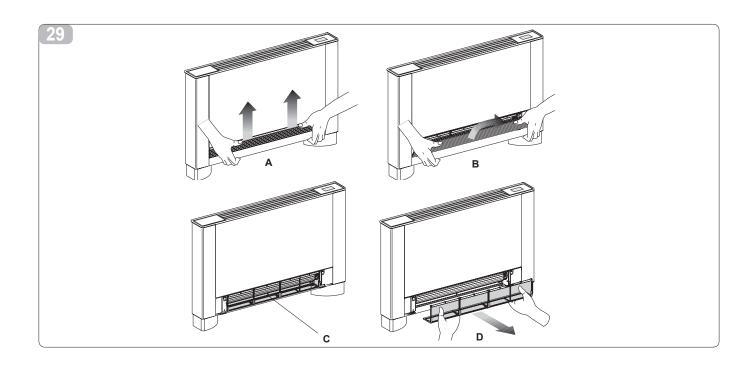
 After cleaning the filter, check that the intake grid is installed correctly.

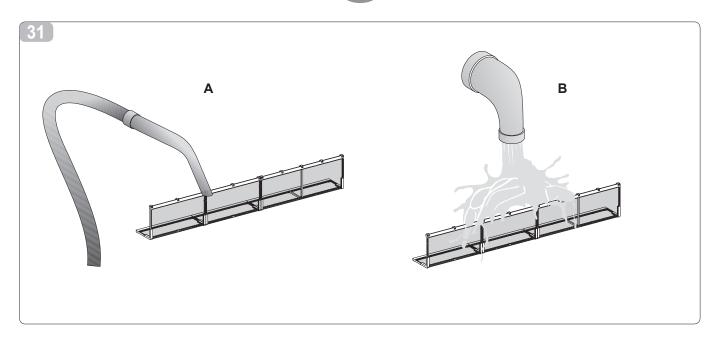
Complete the cleaning steps

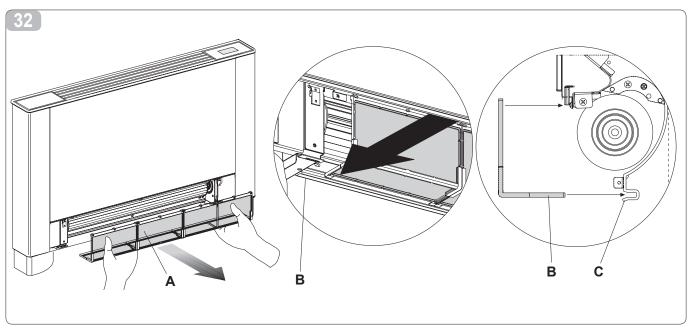
 For the versions with a finned grid, insert the two tabs (fig. 33 ref. A) into the relevant slots (fig. 33 ref. B), rotate it and engage it with a slight knock on in the upper part.

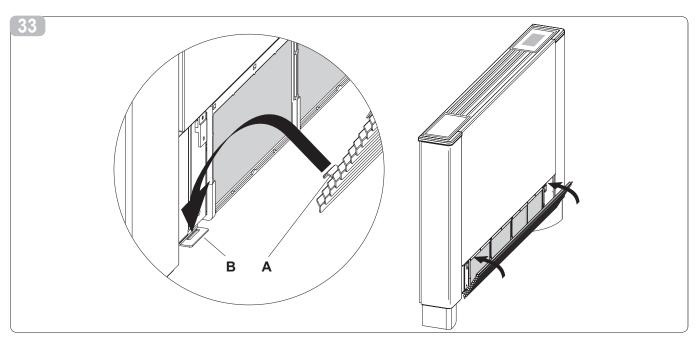
TIPS TO SAVE ENERGY

- Always keep the filters clean;
- keep doors and windows of the rooms that are to be air-conditioned closed as much as possible;
- in the summer, limit the direct irradiation of the sunrays into the areas that are to be air-conditioned, as much as possible (use curtains, shutters, etc.).













ANOMALIES AND SOLUTIONS

In the event of water leaks or abnormal operation, disconnect the power supply immediately and close the water taps. If one of the following anomalies is noted, contact an authorised service centre or professionally skilled personnel and do not intervene personally.

- Ventilation does not activate even if hot or cold water is present in the hydraulic circuit.
- The appliance leaks water in heating mode.
- The appliance leaks water only in cooling mode.
- The appliance emits excessive noise.
- Dew forms on the front panel.

TABLE OF ANOMALIES AND SOLUTIONS

Works must be carried out by a skilled installer or a specialised service centre.

| Effect | Cause | Solution | |
|--|---|--|--|
| Ventilation activation is delayed with respect to the new temperature or operating settings. | The circuit valve requires a certain amount of time for it to open and therefore for the hot or cold water in the appliance to circulate. | Wait 2 or 3 minutes for the circuit valve to open. | |
| The appliance does not activate ventilation. | No hot or cold water in the system. | Check that the water boiler or chiller is running. | |
| | | Remove the valve body and check whether the water circulation is restored. | |
| | The hydraulic valve remains closed | Check the operating state of the valve by feeding it separately at 220 V. If it is activated, the problem may be in the electronic control. | |
| Ventilation does not activate even if hot or cold water is present in the hydraulic circuit. | The ventilation motor is blocked or burned. | Check the motor windings and the free rotation of the fan. | |
| | The microswitch that stops the ventilation when the filter grid is opened, does not close properly. | Check that the contact of the microswitch is activated when the grid closes. | |
| | The electrical connections are incorrect. | Check the electrical connections. | |
| The appliance leaks water in heating mode. | Leaks in the hydraulic connection of the system. | Check the leak and tighten the connections securely. | |
| | Leaks in the valve assembly. | Check the condition of the gaskets. | |
| Dew forms on the front panel. | Disconnected thermal insulators. | Check the correct positioning of the thermo-acoustic insulators with particular attention to the front one above the finned coil. | |
| There are a few drops of water on the air outlet grid. | Condensation may occur in situations of high environmental relative humidity (>60%), especially at minimum ventilation speeds. | As the relative humidity tends to drop, the phenomenon disappears. In any case, any drops of water falling inside the appliance do not indicate a malfunction. | |
| | The condensate pan is clogged. | Slowly pour a bottle of water into the lower | |
| The appliance leaks water only in cooling mode. | The condensate drain does not have the necessary gradient for correct drainage. | part of the coil to check the drainage; if necessary, clean the pan and/or improve the gradient of the drain pipe. | |
| | The connection pipes and the valve assembly are not insulated properly. | Check the insulation of the pipes. | |
| The appliance emits excessive noise. | The fan touches the structure. | Check that the filters are dirty and if necessary, clean them | |
| | The fan is unbalanced. | The unbalance determines excessive vibrations of the machine: replace the fan. | |
| | Check that the filters are dirty and if necessary, clean them | Clean the filters | |
| | I | I | |

HYDRAULIC KIT

FITTING COMPONENTS

LIST OF HYDRAULIC ACCESSORIES

 3-way valve assembly with diverter valve thermoelectric head kit for ETM, ETI

TYPES OF HYDRAULIC CONNECTIONS

N.B. In order not to penalise the system performance, the water input and output are those indicated in the various figures. ATTENTION: IN CASE OF MODELS WITH CONNECTIONS TO THE RIGHT, IF YOU HAVE NOT ORDERED THE DEVICE CONFIGURED ACCORDINGLY, YOU MUST INVERT THE POSITION OF THE COIL AND WIRING AS DESCRIBED IN THE PARAGRAPH ROTATING THE CONNECTIONS, IN THE INSTRUCTIONS FOR INSTALLATION, FOUND IN THE PACKAGING OF THE FAN COIL UNIT.

For quick and correct assembly of the components, follow the sequences shown in the various paragraphs.

PIPING DIAMETER

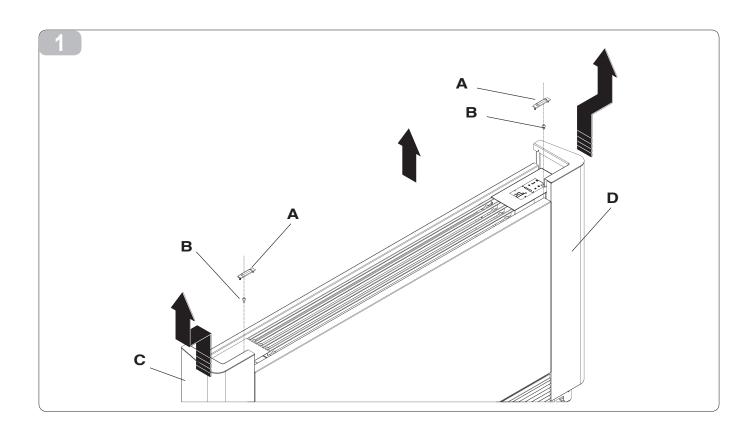
The minimum internal diameter that is to be complied with for the hydraulic connection pipes varies, according to the model:

| ETM-ETI 220 | ø12 mm |
|--------------|--------|
| ETM-ETI 240 | ø14 mm |
| ETM-ETI 260 | ø16 mm |
| ETM-ETI 280 | ø18 mm |
| ETM-ETI 2100 | ø20 mm |

OPENING THE SIDES

- On the left side, lift the lid that covers the screw, loosen the screw that secures the left panel, move it slightly to the left and lift if
- On the opposite side, lift the lid that covers the screw and unscrew it.
- Move the side panel slightly to the right and lift it.

| Α | lid |
|---|---------------|
| В | fixing screws |
| С | left panel |
| D | right panel |





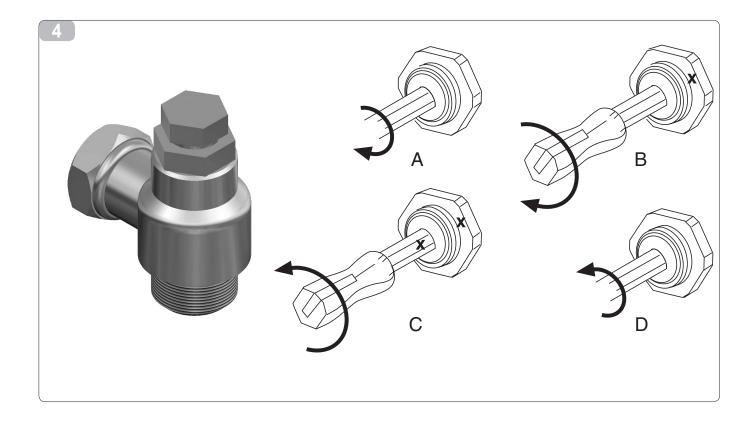
ADJUSTING THE RETAINER

The retainers provided with the hydraulic kits allow an adjustment that can balance the pressure drops of the system. The following procedure must be followed for the circuit to be balanced and adjusted correctly:

- Use a screwdriver to unscrew and extract the slotted grub screw found inside the hexagonal slot
- 2 Close the adjustment screw with a 5 mm Allen key (fig. 4 ref.
- A)
 3 Fully screw the slotted grub screw. Then mark the reference adjustment point with an "x" (fig. 4 ref. B).
- 4 Align the screwdriver on the "x". Then open with a number of rotations (fig. 4 ref. C) according to the diagram Δp-Q shown on the graphics page.

ATTENTION: the number of revolutions refers to the micrometric grub screw!

Then fully open the screw (fig. 4 ref. D). The pre-adjustment has now been set and will not change if repeatedly opened and closed with the Allen key.



3-WAY VALVE WITH DIVERTER VALVE THERMOELECTRIC HEAD KIT

It consists of a 3-way diverter valve with a thermoelectric head and a retainer fitted with micrometric adjustment that can balance the pressure drops of the system (fig. 9).

Inside the kit there is the insulation material to be fitted on the valve and on the retainer.

CONNECTIONS

The designer is responsible for choosing and sizing the hydraulic lines, and must proceed according to technical standards and current legislation.

To make the connections:

- position the hydraulic lines (fig. 9 ref. A)
- tighten the connections using the "dual key" method (fig. 9 ref. B)
- check for leaks

- cover the connections with insulating material (fig. 9 ref. C).

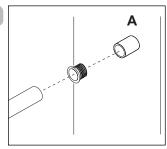
The hydraulic lines and joints must be thermally insulated.

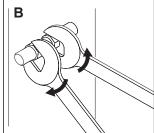
Avoid partial pipe insulation.

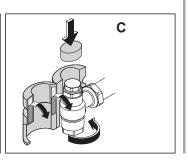
Avoid tightening too much so as not to damage the insulation.

For the threaded connections to be water tight use hemp and green paste; Teflon tape is recommended in the presence of antifreeze liquid in the hydraulic circuit.

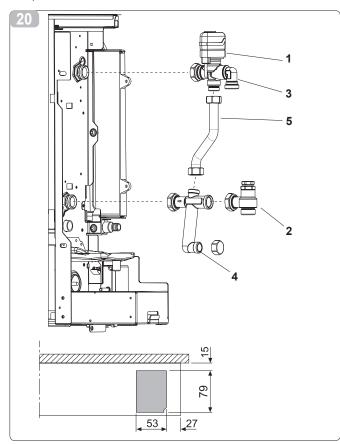








ETM, ETI VERSION WITH 3-WAY DIVERTER VALVE ETM, ETI versions



Kit composition:

- 1 thermoelectric head (1)
- 2 retainer
- **3** 3-way valve (1)
- 4 output fitting
- 5 flexible pipe 1/2" 230 (1)
- 6 stub 3/4" EK (1 optional)
- Remove the side
- Assemble the components as shown in the figure:
- floor-mounted connections version (fig. 20)
- wall-mounted connection version (fig. 21) (with spacer stub 3/4")
- Apply the insulating material provided.

Once the hydraulic components have been assembled, connect the thermoelectric head connectors to the wiring connectors found on the machine.

FITTING THE THERMOSTATIC HEAD

Screw the head tightly to the valve body.

Do not use mechanical tools to install the head, but only your hands!

The thermostatic head is supplied with a red tab that keeps it open so as to facilitate installation, filling and bleeding the system, even in the event of a power failure.

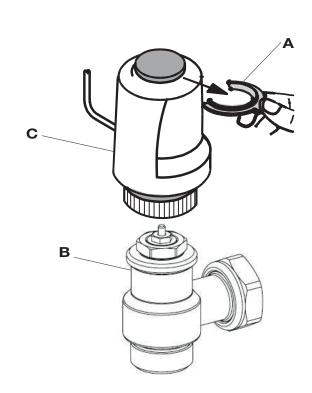
---- so

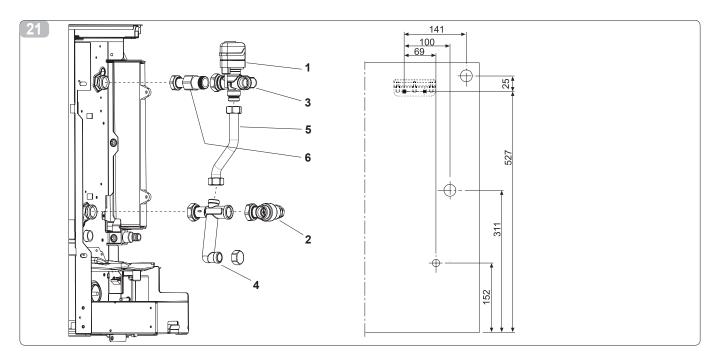
Remove the tab when starting up the system so as to prevent the valve from remaining open at all times

A = Tab

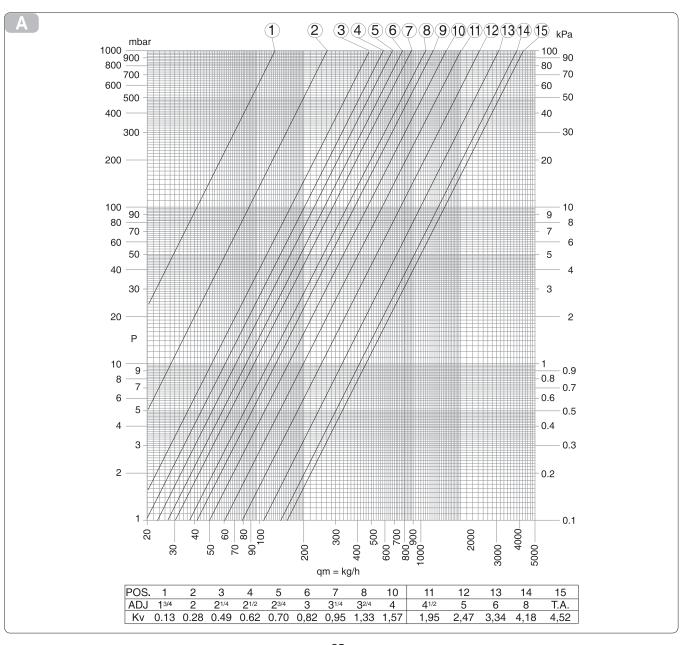
B= Valve Body

C= Head





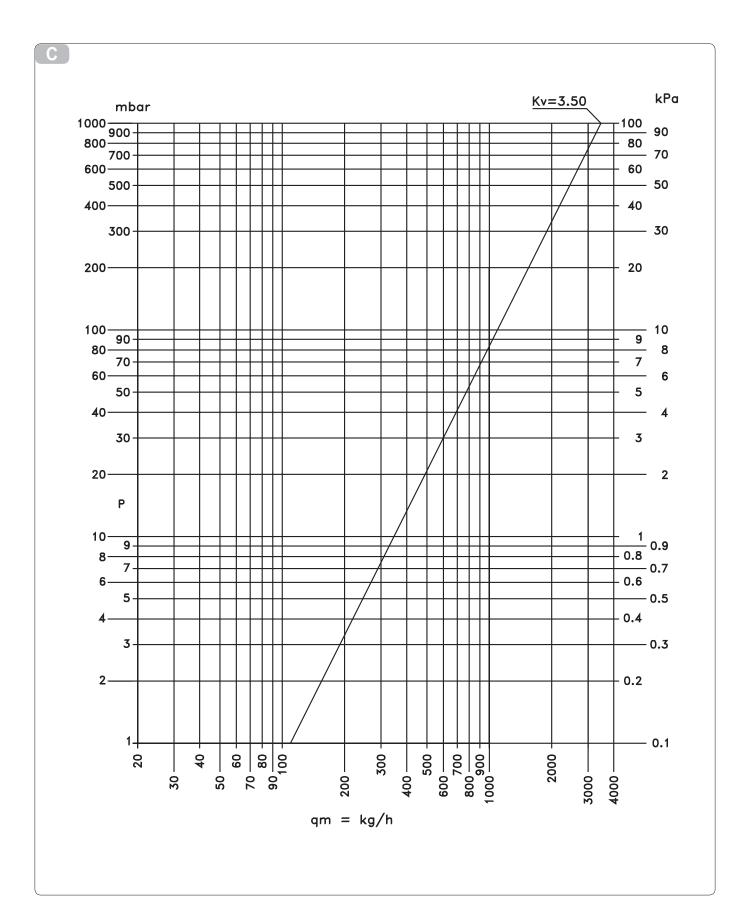
GRAPH A - pressure drops depending on the adjustment of the lockshield in all the kits.



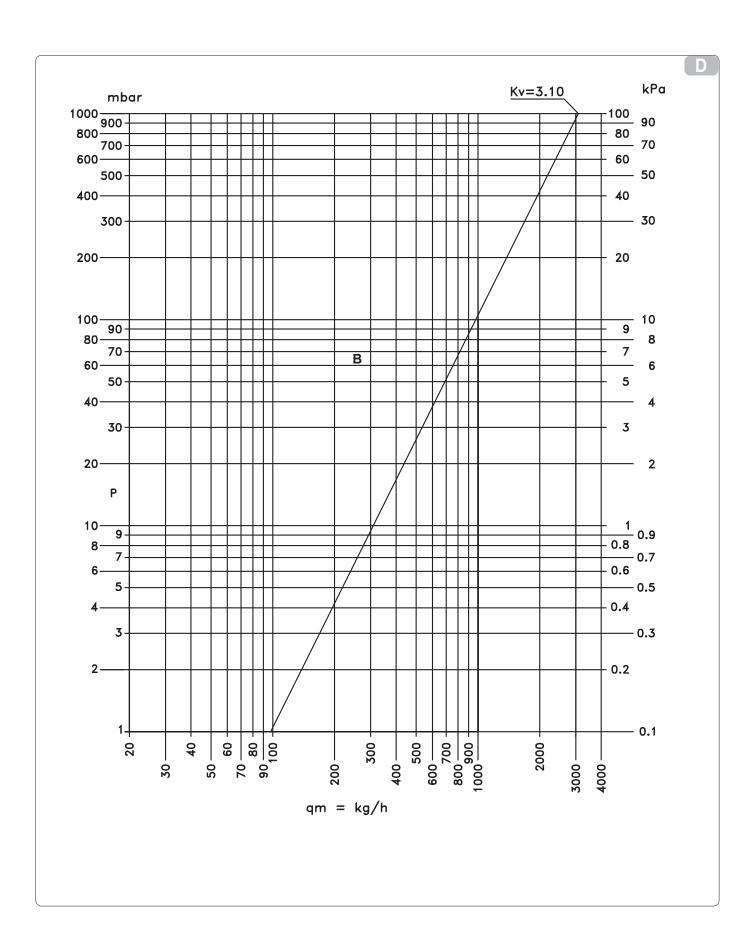
GRAPHIC C

pressure loss diagram of the diverter valve, present in the kit, in the fully open position.





GRAPHIC D diagram of pressure drop diverter valve in completely closed position.



THIN-V-AUTO electric box (automatic speed)

THIN-LAN electric box

Assembly, setting and connections of the control panels on the machine THIN-V-AUTO / THIN-LAN

The controls have two independent potential-free contacts to control a chiller and a boiler and a presence input. The 2-pipe versions have a 230 V output to drive the summer and winter solenoid valve, whereas the 4-pipe versions have two separate 230V outputs to drive a summer and a winter solenoid valve (4-pipe version not available).

Through the water temperature probe (10 k Ω), found in the pit on the coil of the appliance, it can manage the minimum heating functions (30°C) and maximum cooling functions (20°C).

The board also allows operation without a water probe, in which case the fan stop thresholds are ignored.

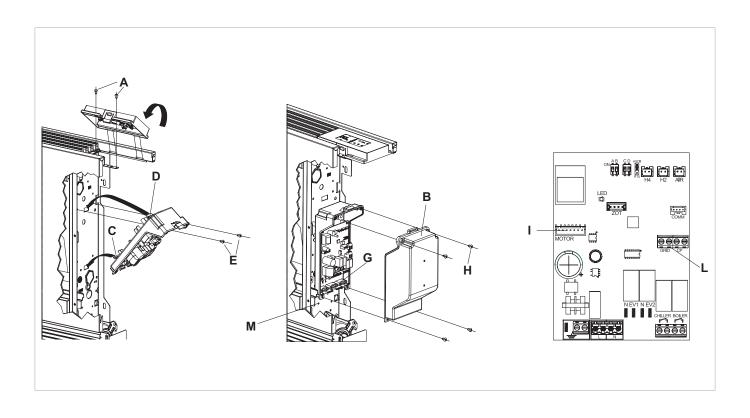
Assembly

Insert the control panel in its seat in the upper part of the appliance and secure it with the two screws provided (ref. A).

To install the connection box:

- open the box (ref. B);
- insert the lower tooth in the relevant slot (ref. C) on the side of the appliance;
- connect the upper part of the box to the side (ref. D);
- secure it with the two screws provided (ref. E);
- secure the earth cable to the fan coil unit structure (ref. M) using the screw provided (the minimum force that must be exerted for tightening must be about 2N);
- connect the motor quick connector (MOTOR) to that on the board (ref. I)*;
- in the 2 terminals of the GRID terminal (ref. L) there is a bridge that guarantees the operation of the ETI versions without a microswitch.
- For the other versions, remove the bridge and connect the two terminals coming from the safety grid microswitch*;

- · connect the water probe to the H2 connector on the appliance.
- The water temperature probe controls the temperature inside the coils and determines the start-up of the fan according to preset parameters (minimum winter and maximum summer functions). ** Check that it is inserted correctly in the pit on the coil.
- Make the electrical connections, set the wiring in order and secure the cables using the 3 jumpers provided (ref. G);
- close the box by securing the 4 screws (ref. H); refit the aesthetic side panel of the appliance;
- tighten the upper screw on the control panel;
- place the screw cover in the specific housing on the control panel;
- * For versions with hydraulic connections on the right, refer to the relevant paragraph
- ** The controller also works without a connected water probe



Setting of dip-switch B and C auxiliary functions

On the electronic board of the control there are two dip-switches for the configuration of the functioning of the device according to the needs. The dip switch C changes the logic of night-time heating operation: in the ON position, ventilation is inhibited, thus allowing the machine to heat the rooms by irradiation and natural convection, as in traditional radiators; in the OFF position, instead, the fan runs normally.

Positioning the dip switch B in ON the ventilation is enabled, only in cooling, continuous at the minimum speed even after reaching the set

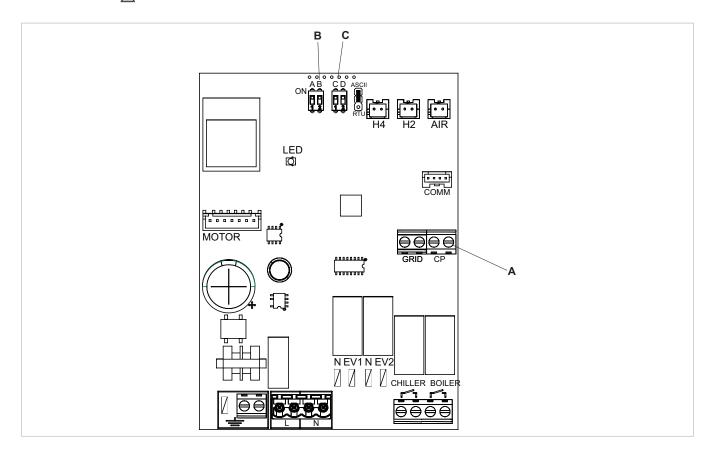
point to allow a more regular operation of the temperature probe and avoid the stratification of the air. With the cursor in the OFF position, the function is cycled (2 minutes ON, 10 minutes OFF).

CP presence contact input connection (only for THIN-V-AUTO models)

All utilities are switched off when the contact connected to the CP input is closed (ref. A).

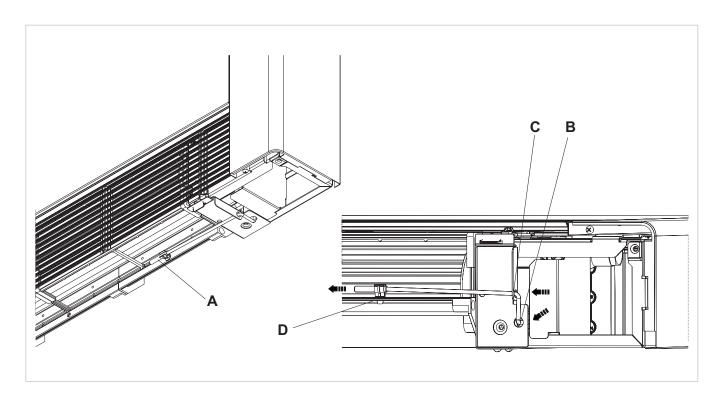
If the contact is open, the unit is active; if the contact is closed, it is deactivated, and the \bigwedge symbol flashes when a key is pressed.

It is not possible to connect the input parallel to that of other electronic boards (use separate contacts).



Assembling the air temperature probe (only for THIN-V-AUTO models)

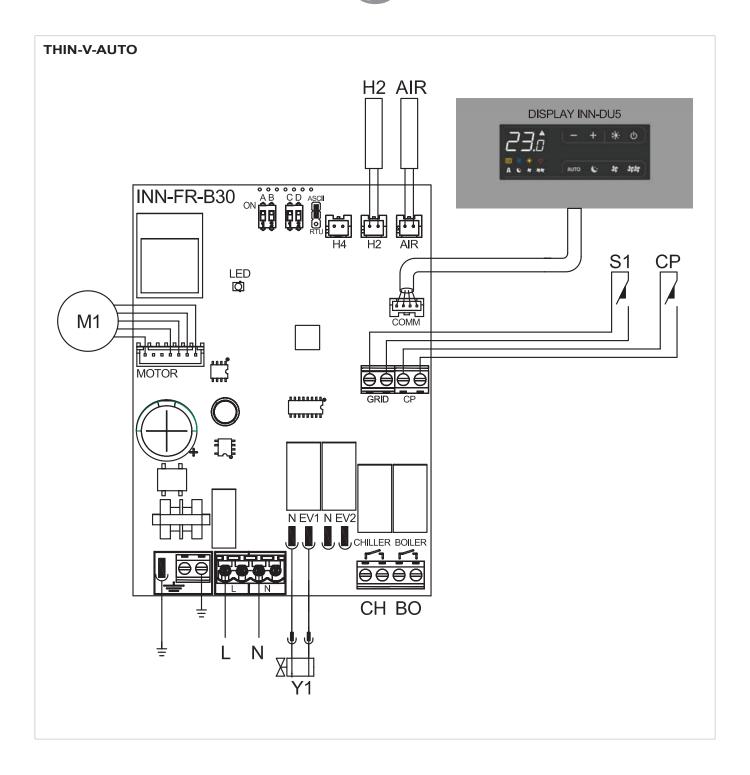
- To position the temperature probe (ref. A):
 Pass the probe through the hole of the edge (ref. B)
 Insert the probe in the lower hole (ref. C)
- Secure the probe in the relevant coupling (ref. D).



Connection THIN-V-AUTO

| H2* | water temperature probe 10 k Ω |
|-----|---|
| AIR | air temperature probe 10 k Ω |
| M1 | inverter DC fan motor |
| S1 | grid safety microswitch |
| Y1 | water solenoid valve (voltage output at 230V/ 50Hz 1A) |
| L-N | electrical supply connection 230V/50Hz |
| ВО | boiler enable output (max potential-free contact 1A) |
| СН | chiller enable output (max potential-free contact 1A) |
| СР | presence sensor input (if closed, the fan coil unit set to stand-by.) |
| * | If the board detects the probe after switch-on, start-up takes place in normal conditions with minimum water temperature functions in heating (30°C) and maximum in cooling (20°C). The board also allows operation without a probe, in which case the minimum and maximum thresholds are ignored. |

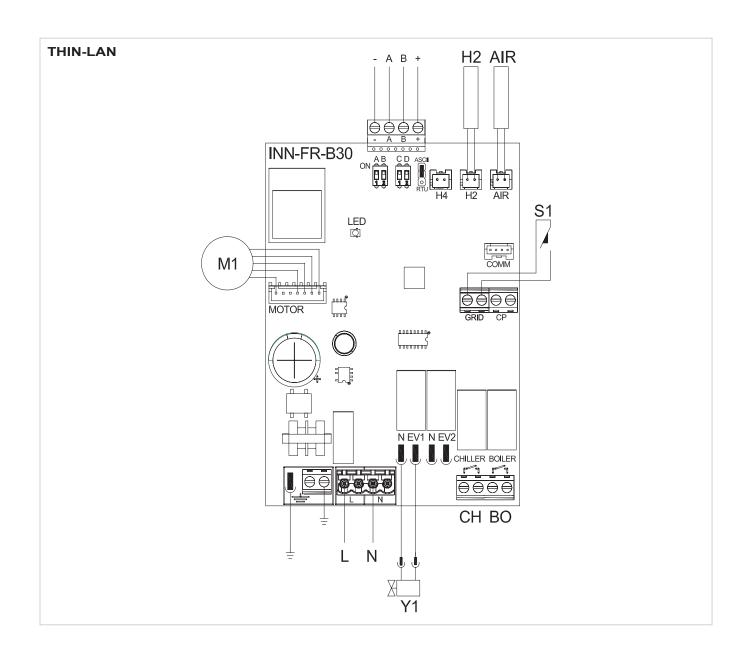




ConnectionTHIN-LAN

| -AB+ | serial connection for remote wall-mounted LAN control (respect AB polarisation) |
|------|---|
| H2** | water temperature probe 10 kΩ |
| M1 | inverter DC fan motor |
| S1 | grid safety microswitch |
| Y1 | hot water solenoid valve (voltage output at 230V/50Hz 1A) |
| L-N | electrical supply connection 230V/50Hz |
| ВО | boiler enable output (max potential-free contact 1A) |
| СН | chiller enable output (max potential-free contact 1A) |

| СР | presence sensor input (if closed, the fan coil unit set to stand-by.) |
|-----|---|
| AIR | Optional air probe (*) |
| * | Alternatively, connect the air probe to the wall-mounted LAN control |
| ** | If the board detects the probe after switch-on, start-up takes place in normal conditions with minimum water temperature functions in heating (30°C) and maximum in cooling (20°C). The board also allows operation without a probe, in which case the minimum and maximum thresholds are ignored |

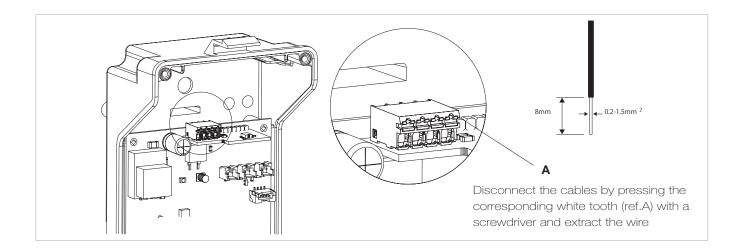




The 4 spring-loaded terminals (ref. A) intended for connecting the wall-mounted LAN control, host rigid or flexible cables with a 0.2 to 1.5 mm² section (0.75 mm² if 2 wires are connected in the same terminal), whereas, if they are fitted with a cable lug with a plastic collar, the maximum cross-section is 0.75 mm².

Peel off 8 mm, after which, if the cable is rigid, you can insert it easily, whereas if it is flexible, it is preferable to use needle-nose pliers.

Fully push the cables and check that they are secured by pulling gently.



LAN control on the Wall

LAN control connections on the wall

The wall-mounted LAN control is an electronic thermostat (equipped with a temperature probe that can be optionally remotable in one of the fan coils connected to it) with the possibility of controlling one or more fixtures (up to a maximum of 30) equipped with the THIN-LAN electrical box

- Install the LAN control on the wall away from doors and / or windows and from heat sources (radiators, fan coils, stoves, direct sunlight), on internal walls and at a height of about 1.5 m from the.

The wall-mounted remote control is present inside the already assembled packaging, therefore before mounting on the wall the two parts must be separated by unhooking the two pro-

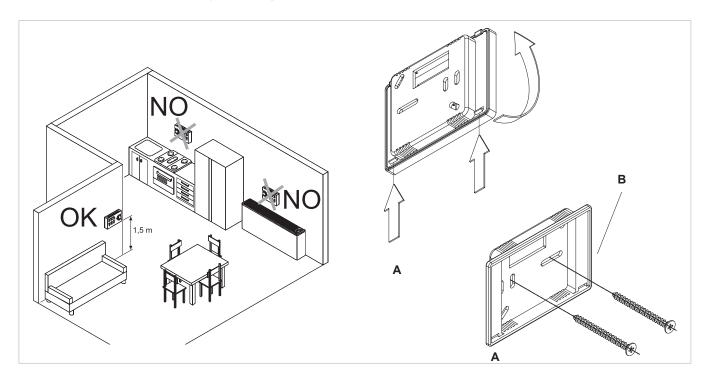
truding teeth in the rear part (A).

Then use the base of the control (ref. B in the figure) to trace the fixing points to the wall (use two opposite holes).

Then proceed with the following operations:

pierce the wall;

pass the electric cables through the window on the base; fix the control base to the wall using suitable screws and plugs; make the electrical connections and then close the control taking care not to crush the conductors.



Spring clamp connection -AB+ e CP

The spring-loaded terminals intended for the electrical connections accept rigid or flexible cables with a 0.2 to 1.5 mm² section, whereas if they are fitted with a cable lug with a plastic collar, the maximum section is reduced to 0.75 mm².

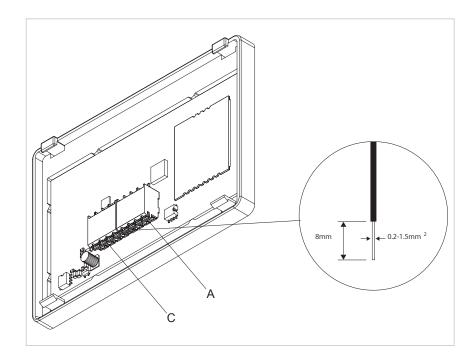
Carry out the following operations for a correct and safe connection:

peel off 8 mm in length, as shown in the figure below; if the cable is rigid, the wire terminal will enter easily; whereas

with a flexible cable it is advisable to use nose pliers for it to be inserted correctly;

fully push the cables and check that they are secured by pulling gently;

Disconnect the cables by pressing the corresponding white tooth (ref. C) with a screwdriver and extract the wire.



Connection to CP presence contact input

All utilities are switched off when the contact connected to the CP input is closed (ref. A). If the contact is open, the unit is active; if the contact is closed, it is deactivated, and the symbol flashes when a key is pressed.

⚠ It is not possible to connect the input parallel to that of other electronic boards (use separate contacts).



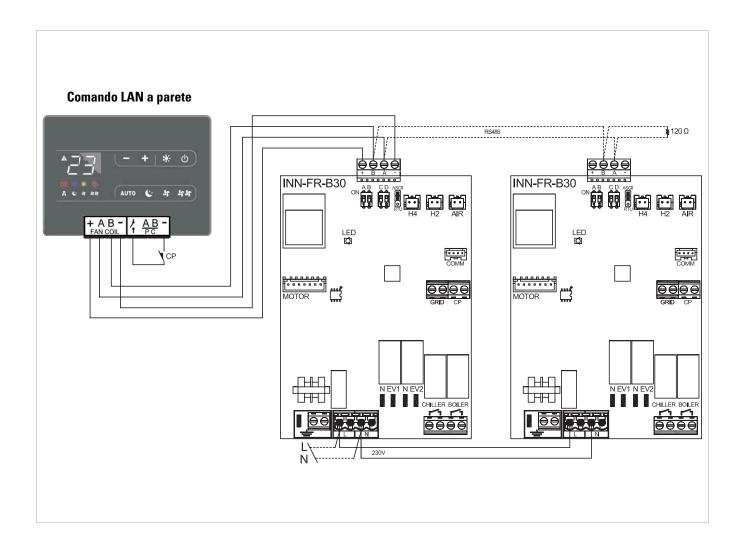
LAN control connections on the wall

Connect the RS485 line of the remote control to the wall to one or more (up to a maximum of 30) devices fitted with wall-mounted LAN control by means of a bipolar cable that is suitable for RS485 serial connection, keeping it separate from the power supply cables.

- Trace so as to minimise the length of the branches;
- terminate the line with the 120 Ω resistor provided;
- do not make "star" connections;
- the connection with the RS485 cable is polarised; respect the

indications "A" and "B" on each connected peripheral device (preferably use a shielded bipolar cable with a minimum section of 0.35 mm² for the connection);

 connect the + and - power terminals of the wall-mounted terminal, 5 V DC voltage, to one of the THIN-LAN boards, while observing polarity.



THIN-4-V electric box

Assembly and connections of the electrical box panel THIN-4-V

The control on board the machine with speed selector and ON/OFF button, room thermostat adjustable from 5 to 40°C, winter and summer selector and minimum winter temperature function (30°C) and maximum summer temperature (20°C), is suitable for installation on the machine and has a 230 V - 1 A output to control a solenoid valve.

Assembly

Insert the control panel in its seat in the upper part of the appliance and secure it with the two screws provided (ref. A). To install the board:

- secure the earth cable (ref. M) to the appliance structure using the screw provided (the minimum force that must be exerted for tightening must be about 2N);
- connect the motor quick connector (MOTOR) to that on the board (ref. I) *.

NOTE: if the board is not installed in the factory, the fan motor must be rotated 180° according to the length of the standard fan coil cable.

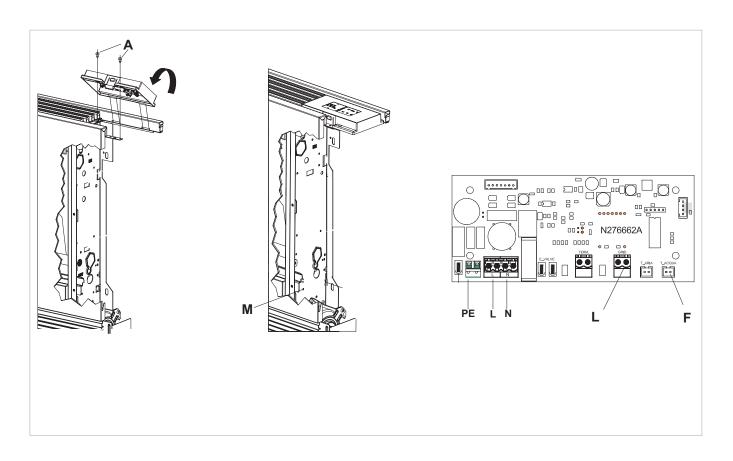
- in the 2 terminals of the GRID terminal (ref. L) there is a bridge that guarantees the operation of the ETI versions without a microswitch.

For the other versions, remove the bridge and connect the two terminals coming from the safety grid microswitch.

NOTE: if the two brown terminals on the appliance are short, replace them with those in the kit's packaging.

connect the H2 water probe connector (ref. F) on the appliance; the water temperature probe controls the temperature inside the coil and determines fan start-up according to preset parameters (minimum winter and maximum summer functions). Check that it is inserted correctly in the pit on the coil. make the electrical connections, and set the wiring in order; refit the aesthetic side panel of the appliance; tighten the upper screw on the control panel; place the screw cover in the specific housing on the control panel;

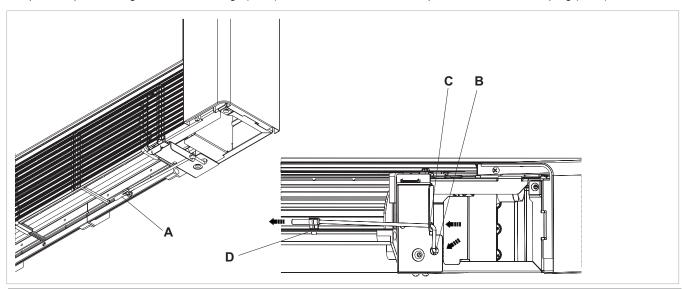
* For versions with hydraulic connections on the right, refer to the relevant paragraph.



Assembling the air temperature probe

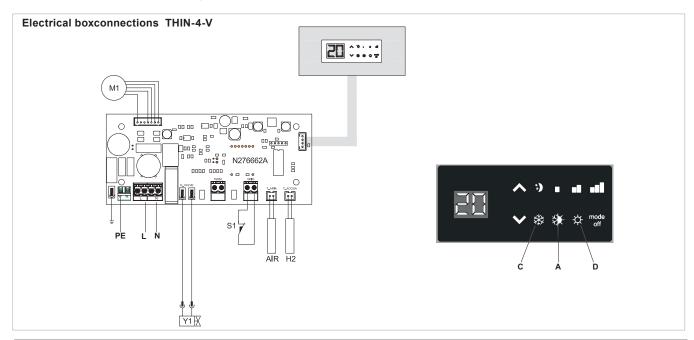
To position the temperature probe (ref. A):

- pass the probe through the hole of the edge (ref. B)
- insert the probe in the lower hole (ref. C)
- secure the probe in the relevant coupling (ref. D).



Electrical box connections THIN-4-V

| H2 | water temperature probe 10 kΩ |
|-----|--|
| M1 | DC inverter fan motor |
| S1 | grid safety microswitch |
| Y1 | water solenoid valve (230V / 50Hz 1A voltage output) |
| L-N | 230V / 50Hz power supply connection |



Water probe management of the electrical box THIN-4-V

Start-up occurs under normal conditions if the board detects the water temperature detection probe, found on the appliance, positioned in the specific coil pit. If the probe is not connected, the absence is signalled by the red and blue LEDs flashing simultaneously, and the operation being blocked.

The summer/winter button must be pressed for 5 seconds (ref A) to confirm the probe-free operation.

This condition will be saved by the board for all subsequent start-ups.

In any case, normal operation with temperature thresholds is restored when the probe is connected.

If the machine runs with the probe connected and the water temperature is not suitable for active operation (above 20°C in cooling and below 30°C in heating), the ventilation will be stopped and the anomaly will be indicated by the corresponding LED of the selected function flashing (cooling blue C or heating red D).

Scatola elettrica THIN-TBK

Assembly and fan control connections for THIN-TBK remote adjustment

Mounted on the machine, it allows the motor to be managed with fixed speeds; it can be combined with thermostat controls and all the controls available on the market.

It has a 230 V output to drive the summer and winter solenoid valve.

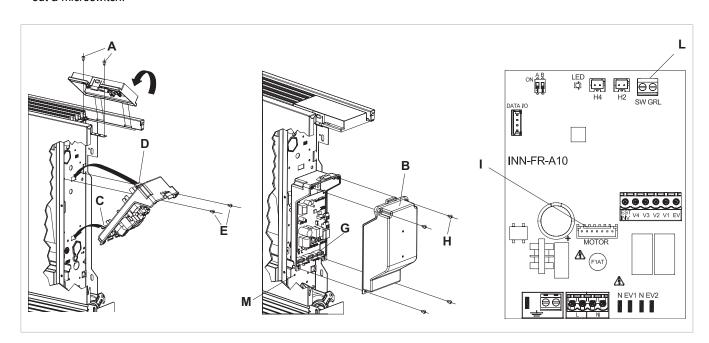
Assembly

Insert the blind panel in its seat in the upper part of the appliance and secure it with the two screws provided (ref. A).

To install the connection box:

- open the box (ref. B);
- engage the lower tooth in the relevant slot (ref. C) on the side of the appliance;
- engage the upper part of the box at the side (ref. D);
- secure it with the two screws provided (ref. E);
- secure the earth cable to the appliance structure (ref. M) using the screw provided (the minimum force that must be exerted for tightening must be about 2N);
- in the 2 terminals of the SW GRL terminal (ref. L) there is a bridge that guarantees the operation of the ETI versions without a microswitch.

- For the other versions, remove the bridge and connect the two terminals coming from the safety grid microswitch*;
- connect the motor quick connector (MOTOR) to that on the board (ref. I);
- make the electrical connections, set the wiring in order and secure the cables using the 3 jumpers provided (ref. G);
- close the box by securing the 4 screws (ref. H);
- refit the aesthetic side panel of the appliance;
- tighten the upper screw on the blind panel;
- place the screw cover in the specific housing on the blind panel;
- * For versions with hydraulic connections on the right, refer to the relevant paragraph

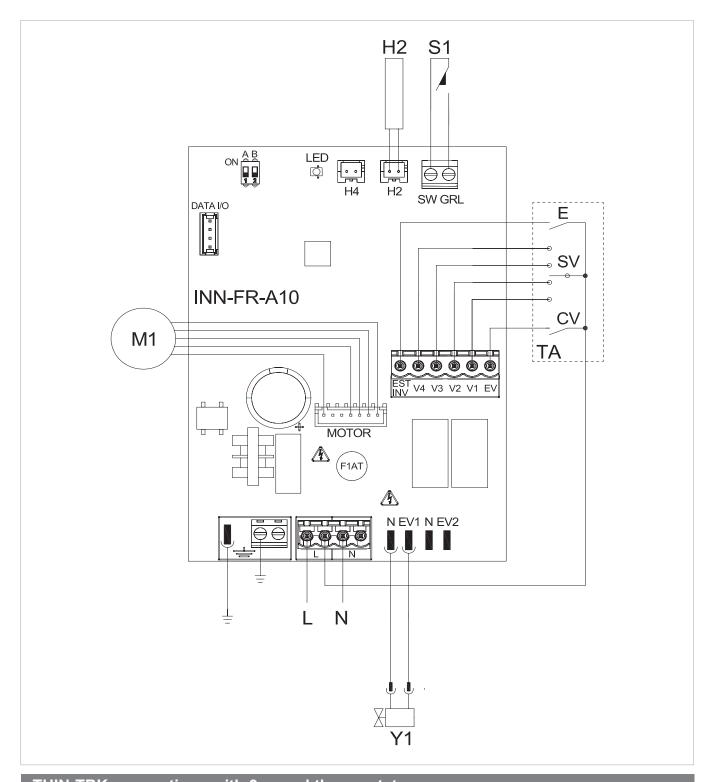


THIN-TBK connections diagram with 3-speed thermostats

Make the electrical connections to a thermostat that is suitable for the purpose, according to the diagram in the figure

| L-N | electrical supply 230V-50Hz |
|-----|---|
| EV | solenoid valve enable input |
| V1 | fan maximum speed |
| V2 | fan medium speed |
| V3 | fan minimum speed |
| V4 | super-silent speed |
| E | heating, cooling selection input – see paragraph Water probe management |
| Y1 | water solenoid valve (voltage output at 230V / 50Hz / 1A) |

| M1 | inverter DC fan motor | |
|-----|---|--|
| S1 | grid safety microswitch | |
| TA | 3-speed room thermostat (to be purchased, installed and connected by the installer) thermostat enable speed selector water temperature probe (10 k Ω) placed in the coil on the machine. See paragraph Water probe management | |
| CV | | |
| SV | | |
| H2* | | |
| * | | |



THIN-TBK connections with 3-speed thermostats

The CV input is the ON/OFF of the board which goes into stand-by with the input open. It must be bridged to terminal L of the 230V power supply to activate the solenoid valve Y1. When the 4 speed inputs V1, V2, V3 and V4 are bridged to terminal L of the 230 V power supply, they activate the fan if input S1, which the grid safety microswitch is connected to, is closed. The sequence is: maximum speed (1400 rpm on terminal V1), average speed (1100 rpm on terminal V2), minimum speed (680 rpm on terminal V3) and supersilent speed (400 rpm on terminal V4).

Make the connections of the 3 thermostat speeds to 3 of the 4 available inputs, according to the characteristics and use

of the room: for example, connect the average speeds V2, minimum V3 and supersilent V4 for a residential application where maximum silence is required, whereas V1, V2 and V3 can be connected for a commercial application, where thermal efficiency is a priority.

In case of simultaneous closure of several inputs, the motor will be set at a number of revolutions equal to that set by the connection with higher speed.

It is possible to connect several boards in parallel to a single thermostat also by using different speeds.

LED signals

The LED (ref. A) is off if the CV input is not closed (stand-by condition).

It is switched on when the CV contact closes and indicates normal operation.

- Flashes frequently if the S1 grid safety microswitch is activated due to the filter cleaning operation.
- Makes a single flash + pause for fan stop alarm due to inadequate water (with H2 water probe connected).
- 2 flashes + pause due to motor alarm (for example, jam due to foreign bodies or fault in the rotation sensor).
- 3 flashes + pause due to disconnected or faulty water probe alarm.

Water probe management with three-speed thermostat

If the THIN-TBK board is used with electromechanical thermostats, or other commercial controls, fitted with a water probe, the H2 probe on the machine must not be connected and the fan is remote controlled. If, on the contrary, the command does not include the management of the water probe, this function can be performed by the board, by connecting the 10 k Ω probe found in the coil, to the H2 connector of the board (ref. B).

In this case, the board performs the minimum water temperature for heating operation and maximum water temperature in cooling functions and therefore, if the water temperature is not suitable for active operation (above 20°C in cooling, below 30°C in heating), the ventilation is stopped and the anomaly is signalled by the single flash + pause of the LED (ref. A).

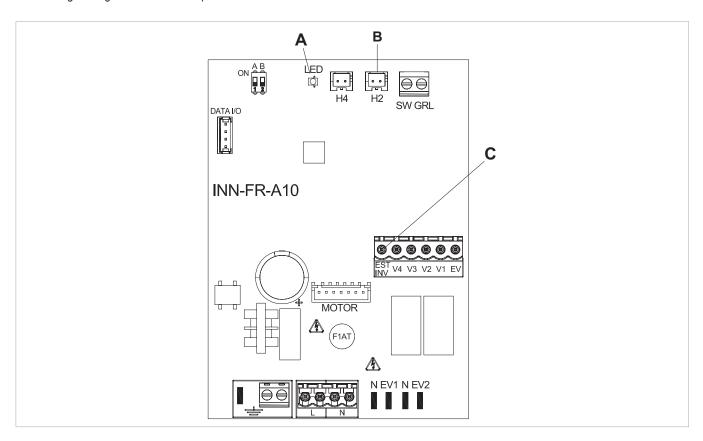
The heating/cooling discriminant is implemented via the SUM-WIN

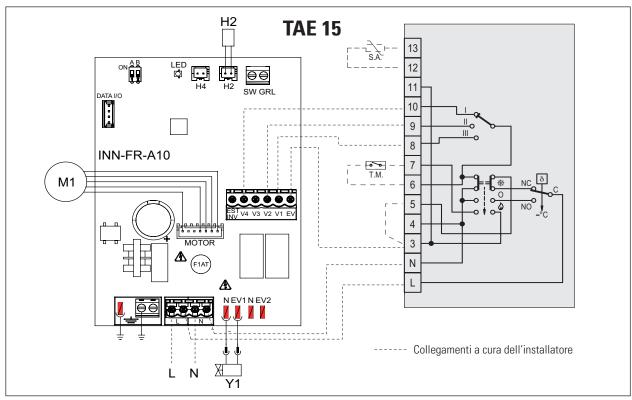
input (ref. C) of the board: leaving it open, the board goes into heating mode; closing it, it goes into cooling mode.

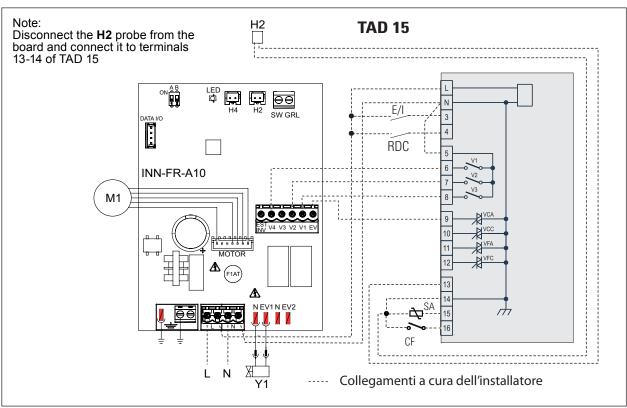
If after connecting the probe, it is disconnected or measures inconsistent values (e.g. installation of probe 2 k Ω instead of the correct one of 10 k Ω), the anomaly is signalled with 3 flashes + pause of the LED (ref. A) and blocked operation.

To confirm operation without the probe, disconnect and re-energise the board.

This condition will be saved by the board for all subsequent start-ups. In any case, normal operation with temperature thresholds is restored when the probe is connected.







| L-N | Power supply 230v-50hz | |
|-----|---|--|
| EV | Board ON OFF | |
| V1 | Fan maximum speed | |
| V2 | Fan medium speed | |
| V3 | Fan minimum speed | |
| V4 | Super-silent speed | |
| Y1 | Water solenoid valve (voltage output at 230V / 50Hz / 1A) | |
| M1 | Inverter DC fan motor | |
| H2* | Water temperature probe (10 k) ntc | |
| * | Placed in the coil on the machine. See paragraph water probe management | |
| SA | Remote room probe | |

| TM | Minimum water temperature thermostat | |
|---|--------------------------------------|-----|
| CF Remote input to activate the "window contact" funct Remote input to activate the "Centralised summer/w function | | |
| | | RDC |

THIN-010 ELECTRIC BOX

Assembly and fan control connections for THIN-010 remote adjustment

Fitted on the machine it allows the motor to be managed with modulating speed; the motor can be adjusted through an analogue input 0-10 V DC with an input impedance of 25 k Ω .

For the control outputs on the THIN-010 board, this impedance value must be considered, especially if several units in parallel are controlled.

It has a 230 V output to drive the solenoid valve.

Place the control panel into its housing in the upper part of the cooler-convector/cooler-radiator and fix it with the two supplied screws (ref. A).

To install the connection box:

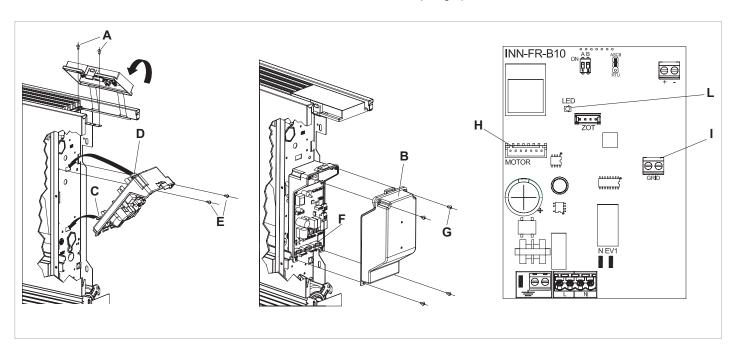
- open the box (ref. B);
- insert the lower lug into the special slot (ref. C) on the side of the appliance:
- hook the upper part of the box to the side (ref. D);
- fix it with the two supplied screws (ref. E);
- fix the earth wire to the cooler-convector (ref. M) structure using the supplied screws (the minimum force of about 2N must be used when screwing-up);
- connect the rapid connector on the motor (MOTOR) to that on the board (ref. I) *
- the 2 terminals of the SW GRL clamp (ref. L) feature a jumper that ensures the operation of the SLI and RSI versions without microswitch.

For the other versions remove the jumper and connect the two terminals from the grid safety microswitch.

connect the water probe connector (ref. F) on the Coolerconvector/cooler-radiator;

the water temperature probe checks the temperature inside the batteries and determines the start of the fan based on the set parameters (minimum winter and maximum summer functions). Check that it is inserted correctly in the well on the battery.

- make the electrical connections, order the wiring and fix the wires using the 3 supplied clamps (ref. G);
- close the box and fix with the 4 screws (ref. H);
- mount the aesthetic side panel on the Cooler-convector/coolerradiator:
- tighten the upper screw on the control panel;
- place the screw cover into the slot on blind panel;
 * For versions with hardward.
- For versions with hydraulic connections on the right refer to the relevant paragraph.



LED signaling

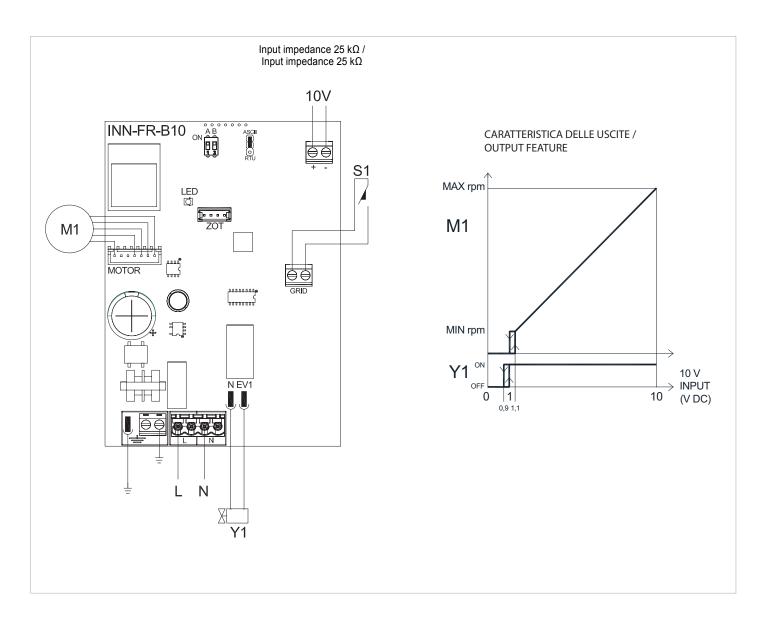
- The LED (ref. L) is off if the input signal is less than 0.9 V.
- It is switched on for values greater than 1 V and indicates normal operation.
- Flashes frequently if the grid safety switch S1 is activated due to the filter cleaning operation.
- 2 flashes + pause due to motor alarm (for example jamming due to foreign bodies or failure of the rotation sensor).



THIN 010 board connections diagram with 010 V DC thermostats/signals

Make the electrical connections to a thermostat that is suitable for the purpose, according to the diagram in the figure

| L-N | power supply 230V-50 Hz | |
|-----|--|--|
| 10V | appliance driving input 0-10 V | |
| Y1 | water solenoid valve (voltage output at 230V/ 50Hz 1A) | |
| M1 | inverter DC fan motor | |
| S1 | grid safety microswitch | |



THIN-010 board connections with 0-10 V thermostat

If input S1, which the grid safety microswitch is connected to is closed, the 10 V input activates solenoid valve Y1 and adjusts the number of fan revolutions.

The speed "ramp" involves a linear adjustment from the minimum value (400 rpm) to the maximum value (1,400 rpm) for voltage values \geq 1.1V - 10 V DC.

The motor is off for values lower than 1 V DC.

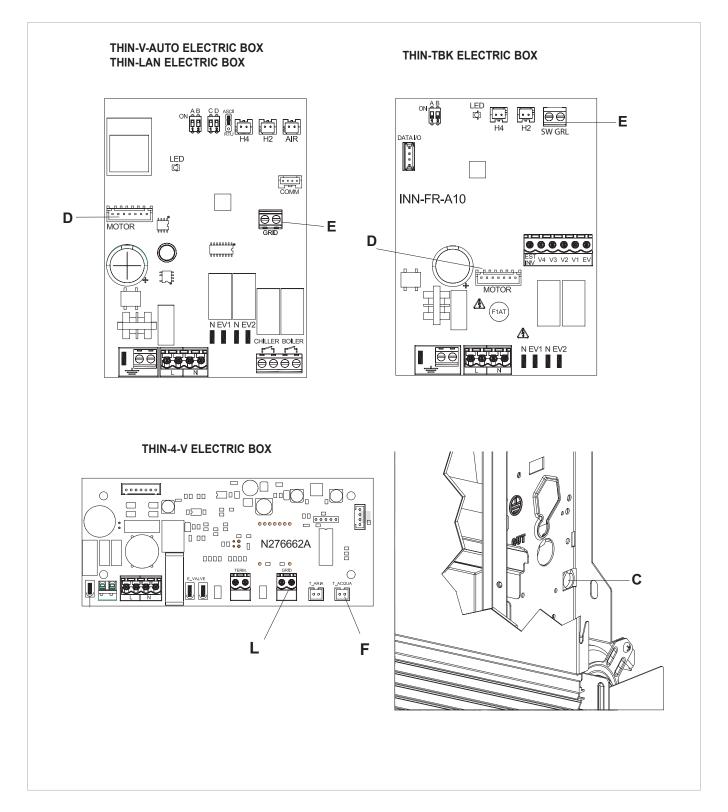
Solenoid valve Y1 is activated for voltage values > 1 V DC and switches off when it drops below 0.9 V DC.

VERSION WITH CONNECTIONS ON THE RIGHT

Motor connection in the versions with hydraulic connections on the right CCM-DC

If the position of the hydraulic connections of the coil must be inverted from the left to the right side of the appliance, the electrical connection box is also inverted, but since the fan motor and the grid safety microswitch are locked in the original position, the specific CCM-DC kit, available as an accessory, must be used.

The cable, fitted with male/female connectors, must be connected on the right side of the motor and on the left side of the quick connector (MOTOR) on the board (ref.D). Furthermore, the two terminals coming from the safety grid microswitch must be extended and connected on the left side to contact S1 on the board (ref.E). The cables must be routed through the specific hole on the back of the appliance (ref.C).



THIN-V-AUTO ELECTRIC BOX

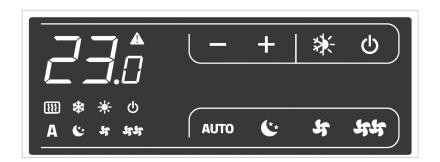
SMART TOUCH electronic panel with continuous modulation on the machine

The control makes the room temperature adjustment fully autonomous (with adjustable offset from the keyboard), through the AUTO, SILENT, NIGHT and MAX programs, by means of a probe set in the lower part of the appliance, and guarantees anti-freeze safety even when it is set to stand-by.

The control panel is fitted with a memory so all settings will not be lost if shut-down or in the event of a power failure.

⚠ The commands cannot be installed on the ETI versions After a period of 20 seconds from the last action, the brightness of the panel is specifically reduced to increase the comfort during the night-time and the display shows the room temperature. Maximum brightness is restored when any key is pressed.

Through the water temperature probe of 10 k Ω , found in the coil of the appliance, it can manage the minimum heating functions (30°C) and maximum cooling functions (20°C).



Display

The display also shows the states and any alarms using the 8 specific symbols:

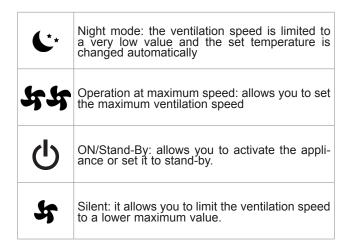
| A | Automatic mode |
|--------------|-------------------|
| 4 | Silent mode |
| 44 | Maximum fan speed |
| C, | Night mode |
| \ | Active heating |

| ** | Active cooling |
|-----|---|
| A | Active supervision. Flashing with closed CP presence contact. |
| A | Alarm indication (steady LED) |
| 0 | Panel off indication |
| 111 | Active resistance indication |

Function of the button

The various functions are set via 8 backlit keys:

| + | Temp + allows you to increase the set temperature |
|------|---|
| | Temp - allows you to decrease the set temperature |
| ** | Heating / Cooling: allows the operating mode to be switched between heating and cooling |
| AUTO | It makes the adjustment of the ventilation speed between a minimum and maximum value completely automatic |



General switch-on

For the device to be managed via the control panel, this must be connected to the mains. If a master switch has been fitted on the power supply line, this must be connected.

- Switch the system on by connecting the master switch

Activation

Activate the appliance by

| Key | Operation | Display |
|--|---|----------------|
| Ф | Pressing the ON stand-by key | From off to on |
| AUTO ST ST ST ST ST ST ST ST ST | Select one of the 4 operating modes by pressing the relative key. | 4C.VA |

Heating / cooling operating mode setting

| Key | Operation | Display |
|-----|---|----------|
| ** | Press and hold the Heating / Cooling key for about 2 seconds to switch the operating mode between heating and cooling, visible through the activation of the 2 active heating or cooling symbols. | * |
| | In heating mode, the symbol is on with a setpoint higher than the room temperature; both off with a lower setpoint. | |
| | In cooling mode, the symbol is on with a setpoint lower than the room temperature; both off with a higher setpoint. | ** |
| | With the automatic cooling/heating control system activated, the simultaneous activation of the 2 symbols in the 4-pipe versions indicates that the set point has been reached (neutral band). | * |

The flashing of one of the 2 symbols indicates that the water temperature (hot or cold) is not reached and causes the fan to stop until the temperature reaches a value that is suitable to fulfil the request.

If the board detects the H2 probe after connecting the power, start-up occurs in normal conditions with minimum and maximum thresholds. The board also allows operation without an H2 probe, in which case the fan stop thresholds are ignored.

Stand By

| Key | Operation | Display |
|----------|---|---------|
| ம | Hold the stand-by ON key for about 2 seconds. The absence of any luminous signal from the display identifies the "stand-by" status (no mode). | Off |

When the control is in this operating mode it guarantees anti-freeze safety. If the ambient temperature drops below 5°C, the hot water solenoid valve and boiler enable outputs are activated.

Temperature selection

| Key | Operation | Display |
|-----|-----------|--------------|
| + | | 20 - |
| | | EU. 5 |

The adjustment range is from 16 to 28°C, with a resolution of 0.5°C, but values outside the range of 5°C and 40°C are also allowed (except in auto mode).

Set these values only for short periods and then adjust the selection to an intermediate value.

The command is very precise; bring it to the desired value and wait for the command to make the adjustment based on the actual room temperature detected.

Automatic mode

| Key | Operation | Display |
|------|---|---------|
| AUTO | Keep the AUTO key pressed. The activation of the function is signalled by the relative symbol on the display going on | Α |

The ventilation speed will be adjusted automatically between a minimum value and a maximum value, according to the actual distance of the room temperature from the set setpoint according to a PI type algorithm.

Silent mode

| Key | Operation | Display |
|-----|---|---------|
| 4 | Keep the Silent key pressed. The activation of the function is signalled by the relative symbol on the display going on | * |

The ventilation speed is limited to a lower maximum value.

Night mode

| Key | Operation | Display |
|------------|---|------------|
| (* | Press and hold the Night mode key. The activation of the function is signalled by the relative symbol on the display going on | C * |

Selecting this operating mode limits the ventilation speed to a very low value and the set temperature is changed automatically as follows:

- decreased by 1°C after one hour and another degree after 2 hours in the heating mode;
- increased by 1°C after one hour and another degree after 2 hours in the cooling mode.

Operation at maximum ventilation speed

| Key | Operation | Display |
|-----|---|---------|
| यम | Press and hold the Max Mode key. The activation of the function is signalled by the relative symbol on the display going on | भभ |

With this operating mode, the maximum power that can be delivered is immediately obtained in both heating and cooling. Once the desired room temperature has been reached, it is advisable to select one of the other 3 operating modes to obtain better thermal and acoustic comfort.

Key lock

| Key | Operation | Display |
|-----|--|---------|
| + | Pressing the + and - keys simultaneously for 3 seconds activates the local locking of all the keys, and confirmation is implemented on the word bL being displayed. All adjustments are inhibited for the user and bL appears when any key is pressed. Repeating the sequence unlocks the keys. | וח |
| _ | | DL |

Reducing brightness

After a period of 20 seconds from the last action, the brightness of the panel is specifically reduced to increase the comfort during the night-time and the display shows the room temperature.

Should this brightness be still annoying, the display can be turned off completely.

| Ke | э у | Operation | Display |
|----|------------|---|---------|
| | | With the panel off, hold down the + key for 5 seconds until 01 appears. Use the - key to set the value to 00 and wait 20 seconds for the correct setting to be verified. | 80 |

Deactivation

| Key | Operation | Display |
|-----|---|---------|
| ψ | Hold the stand-by ON key for about 2 seconds. The absence of any luminous signal from the display identifies the "stand-by" status (no mode). | Off |

The command guarantees anti-freeze safety even when it is in stand-by.

Room temperature probe offset adjustment

Since the temperature detection probe is found in the lower part of the device, in certain cases, the measurement may differ from the actual temperature.

This function allows you to adjust the measured value shown on the display in a range of +/- 10°C, in steps of 0.1°C.

Use this adjustment carefully and only after having actually found differences from the actual room temperature with a reliable instrument!

| Key | Operation | Display |
|-----|--|--------------------|
| | With the panel turned off, while holding down the - key for 5 seconds, you will access the menu that allows you to change the offset of the AIR probe (using the + and - keys) shown on the display from -10 to +10 K in 0.1 K steps. After 20 seconds from the last action performed, the panel switches off and the setting is saved. | $\Omega\Omega_{D}$ |

Switch-off for long periods

In case of seasonal or holiday shutdowns, proceed as follows:

- Deactivate the appliance.
- Set the master switch of the system to Off.

⚠ The antifreeze function is not active.

Error signals

| Error | Display |
|--|-------------|
| Faulty room temperature probe (AIR). | ▲ E1 |
| Fan motor problem (for example, jam due to foreign bodies or fault in the rotation sensor). | ▲ E2 |
| Fault in the water temperature detection probe of the 2-pipe versions (H2). In this case, make sure that the installed probe is of 10 k Ω . | ▲ E3 |
| Grid safety microswitch S1 is activated due to the filter cleaning operation | ▲ Gr |

WALL-MOUNTED LAN CONTROL

SMART TOUCH electronic wall-mounted control panel with room probe

The wall-mounted LAN control is an electronic thermostat fitted with a room temperature probe that allows one or more (up to a maximum of 30) fan coil units in broadcast to be controlled (with simultaneous transmission of commands), equipped with a THIN-LAN electric box.

The control panel is fitted with a memory so all settings will not be lost if shut-down or in the event of a power failure.

Any anomalies of the individual connected terminals are not signalled by the wall-mounted panel.

↑ The temperature probe guarantees anti-freeze safety even when it is in stand-by.

⚠ After a period of 20 seconds from the last action, the brightness of the panel is reduced and the display shows the room temperature. Maximum brightness is restored when any key is pressed.



Display

The display also shows the states and any alarms using the 8 specific symbols:

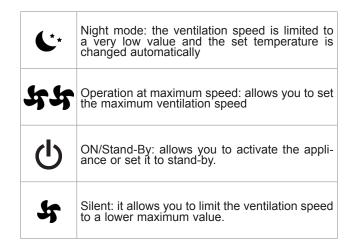
| Α | Automatic mode |
|--------------|-------------------|
| 4 | Silent mode |
| प्रभ | Maximum fan speed |
| (;· | Night mode |
| \ | Active heating |

| ** | Active cooling |
|----------|---|
| A | Active supervision. Flashing with closed CP presence contact. |
| A | Alarm indication (steady LED) |
| 0 | Panel off indication |
| ! | Active resistance indication |

Key function

The various functions are set via 8 backlit keys:

| + | Temp + allows you to increase the set temperature |
|------|---|
| | Temp - allows you to decrease the set temperature |
| ** | Heating / Cooling: allows the operating mode to be switched between heating and cooling |
| AUTO | It makes the adjustment of the ventilation speed between a minimum and maximum value com- pletely automatic |



For the device to be managed via the control panel, this must be connected to the mains. If a master switch has been fitted on the power supply line, this must be connected.

- Switch the system on by connecting the master switch

General switch-on

Activate the appliance by

| Key | Operation | Display |
|--|---|----------------|
| Ф | Pressing the ON stand-by key | From off to on |
| AUTO ST ST ST ST ST ST ST ST ST | Select one of the 4 operating modes by pressing the relative key. | ¥C∙A ¥¥ |

Heating/cooling operating mode setting

| Key | Operation | Display |
|-----|---|----------|
| ** | Press and hold the Heating / Cooling key for about 2 seconds to switch the operating mode between heating and cooling, visible through the activation of the 2 active heating or cooling symbols. | * |
| | In heating mode, the symbol is on with a setpoint higher than the room temperature; both off with a lower setpoint. | |
| | In cooling mode, the symbol is on with a setpoint lower than the room temperature; both off with a higher setpoint. | ** |

Stand By

| Key | Operation | Display |
|-----|---|---------|
| Ф | Hold the stand-by ON key for about 2 seconds. The absence of any luminous signal from the display identifies the "stand-by" status (no mode). | Off |

When the control is in this operating mode it guarantees anti-freeze safety. If the ambient temperature drops below 5°C, the hot water solenoid valve and boiler enable outputs are activated.

Temperature selection

| Key | Operation | Display |
|-----|---|--------------|
| + | Use the two increase and decrease keys to set the desired temperature value displayed on the 3 digits of the display. | 20. 5 |

The adjustment range is from 16 to 28°C, with a resolution of 0.5°C, but values outside the range of 5°C and 40°C are also allowed (except in auto mode).

Set these values only for short periods and then adjust the selection to an intermediate value.

The command is very precise; bring it to the desired value and wait for the command to make the adjustment based on the actual room temperature detected.

Automatic mode

| Key | Operation | Display |
|-----|---|---------|
| AUT | Keep the AUTO key pressed. The activation of the function is signalled by the relative symbol on the display going on | A |

The ventilation speed will be adjusted automatically between a minimum value and a maximum value, according to the actual distance of the room temperature from the set setpoint according to a PI type algorithm.

Silent mode

| Key | Operation | Display |
|-----|---|---------|
| 4 | Keep the Silent key pressed. The activation of the function is signalled by the relative symbol on the display going on | ५ |

The ventilation speed is limited to a lower maximum value.

Night mode

| Key | Operation | Display |
|------------|---|---------|
| C * | Press and hold the Night mode key. The activation of the function is signalled by the relative symbol on the display going on | C* |

Selecting this operating mode limits the ventilation speed to a very low value and the set temperature is changed automatically as follows:

- decreased by 1°C after one hour and another degree after 2 hours in the heating mode;
- increased by 1°C after one hour and another degree after 2 hours in the cooling mode.

Operation at maximum ventilation speed

| Key | Operation | Display |
|-----|---|---------|
| मम | Press and hold the Max Mode key. The activation of the function is signalled by the relative symbol on the display going on | भभ |

With this operating mode, the maximum power that can be delivered is immediately obtained in both heating and cooling. Once the desired room temperature has been reached, it is advisable to select one of the other 3 operating modes to obtain better thermal and acoustic comfort.

Key lock

| K | ey | Operation | Display |
|---|----|---|---------|
| | | Pressing the + and - keys simultaneously for 3 seconds activates the local locking of all the keys, and confirmation is implemented on the word bL being displayed. | L! |
| | _ | All adjustments are inhibited for the user and bL appears when any key is pressed. Repeating the sequence unlocks the keys. | |

Reducing minimum brightness

After a period of 20 seconds from the last action, the brightness of the panel is specifically reduced to increase the comfort during the night-time and the display shows the room temperature.

Should this brightness be still annoying, the display can be turned off completely.

Reducing minimum brightness

| Key | Operation | Display |
|-----|---|-----------|
| + | With the panel off, hold down the + key for 5 seconds until 01 appears. Use the - key to set the value to 00 and wait 20 seconds for the correct setting to be verified. | <i>00</i> |

Deactivation

| Key | Operation | Display |
|-----|---|---------|
| Ф | Hold the stand-by ON key for about 2 seconds. The absence of any luminous signal from the display identifies the "stand-by" status (no mode). | Off |

The command guarantees anti-freeze safety even when it is in stand-by.

Room temperature probe offset adjustment

Since the temperature detection probe is found in the lower part of the device, in certain cases, the measurement may differ from the actual temperature.

This function allows you to adjust the measured value shown on the display in a range of +/- 10° C, in steps of 0.1° C.

Use this adjustment carefully and only after having actually found differences from the actual room temperature with a reliable instrument!

| Key | Operation | Display |
|-----|--|--------------------|
| _ | With the panel turned off, while holding down the - key for 5 seconds, you will access the menu that allows you to change the offset of the AIR probe (using the + and - keys) shown on the display from -10 to +10 K in 0.1 K steps. After 20 seconds from the last action performed, the panel switches off and the setting is saved. | $\Omega\Omega_{D}$ |

Switch-off for long periods

In case of seasonal or holiday shutdowns, proceed as follows:

- Deactivate the appliance.
- Set the master switch of the system to Off.

⚠ The antifreeze function is not active.

Error signals

| Error | Display |
|---|-------------|
| Faulty room temperature probe (found in the thermostat). | ▲ E1 |
| Fault or connection of a double remote room probe on one of the connected fan coil units. | ▲ E2 |

THIN-LAN ELECTRIC BOX

Continuous modulation electronic board for remote thermostat connection

The electronic board for remote control allows all the fan coil unit functions to be controlled by the wall-mounted LAN control

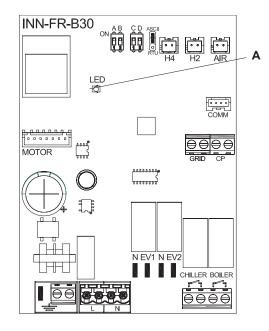
It is possible to connect up to a maximum of 30 fan coil units to a remote control which will be controlled in broadcast (with simultaneous commands to all fan coil units).

Can be installed on all versions, the board has a green LED that indicates the operating status and any anomalies.

The main operating parameters, the setpoint and the room temperature are transmitted from the wall-mounted LAN control to all the terminals connected in the network, thereby allowing homogeneous operation.

Refer to the instructions of this command for the use of fan coil units.

Through the water temperature probe of 10 k Ω , found in the coil of the appliance, it can manage the minimum heating functions (30°C) and maximum cooling functions (20°C).



LED signals (ref. A)



Green LED: Signals the operation of the appliance. Flashes in case of anomalies.



LED off: appliance is stopped or has no power supply.

Error signals

| Error | Display |
|---|------------------------------------|
| Communication error. The board requires a continuous exchange of information on the serial line with the wall-mounted LAN control. If this fails for more than 5 minutes, the error is displayed and the device is deactivated. | |
| Fan motor problem (for example, jam due to foreign bodies or fault in the rotation sensor). | 2 flashes + pause |
| Fault in the water temperature detection probe of the 2-pipe versions (H2). In this case, make sure that the installed probe is of 10 k Ω . | 3 flashes + pause |
| Grid safety microswitch S1 is activated due to the filter cleaning operation | High frequency continuous flashing |
| Water demand detected by the H2 probe not satisfied (above 20°C in cooling, below 30°C in heating). It involves the fan stopping until the temperature reaches a value that is adequate to satisfy the request*. | |

^{*} If the board detects the water probe after connecting the power, start-up occurs with minimum and maximum water temperature thresholds.

The board also allows operation without a probe, in which case the fan stop thresholds are ignored

THIN-4-V electric box

THIN-4-V electric box control panel

The control makes the room temperature adjustment fully autonomous by setting the adjustable setpoint from 5 to 40°C, one of the 4 speeds and the summer/winter selection.

Being connected to the water temperature detection probe inside the coil, it performs the minimum winter temperature (30°C) and maximum summer temperature (20°C) function.

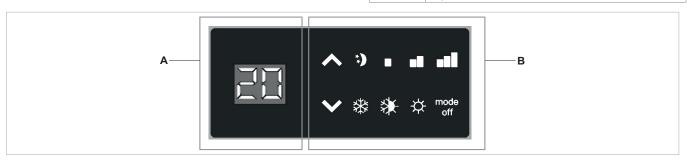
The control panel is fitted with a memory so all settings will not be lost if shut-down or in the event of a power failure.

↑ The commands cannot be installed on the ETI version.



⚠ After a period of 20 seconds from the last action, the brightness of the panel is specifically reduced to increase the comfort during the night-time and the display shows the room temperature. Maximum brightness is reset when any key is pressed.

| А | Display |
|---|---------------|
| В | Keys and LEDs |



LED indications

The 6 LEDs display the operating statuses:

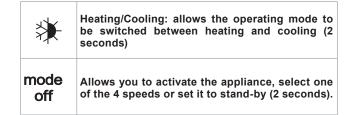
| Green minimum speed symbol |
|----------------------------|
| Green medium speed symbol |
| Green maximum speed symbol |

| **) | Green Supersilent mode symbol |
|--------------|-------------------------------|
| \ | Red heating symbol |
| * | Blue cooling symbol |

Key function

The various functions are set via 4 keys:





General switch-on

For the fan coil unit to be managed via the control panel, this must be connected to the mains. If a master switch has been fitted on the power supply line, this must be connected.

- Switch the system on by connecting the master switch

LED indications

Activate the appliance by

| Key | Operation | Display |
|-------------|---|----------|
| mode off | Press the mode/off key | Off → On |
| mode off | Select one of the 4 operating modes by pressing the relative mode/off key. In heating mode, the symbols remain on with a setpoint higher than the room temperature; off with a lower setpoint. In cooling mode, the symbols are on with a setpoint lower than the room temperature; off with a higher setpoint. | *) |

Heating / cooling operating mode setting

| Key | Operation | Display |
|-----|---|----------|
| ** | Press and hold the Heating / Cooling key for about 2 seconds to switch the operating mode between heating and cooling, visible through the activation of the 2 active heating or cooling symbols. | * |

The flashing of one of the 2 symbols indicates that the water temperature (hot or cold) is not reached and causes the fan to stop the flashing of one of the 2 symbols indicates that the water until the temperature reaches a value that is suitable to fulfil the request.

Stand By

| Key | Operation | Display |
|-------------|--|----------|
| mode off | Keep the mode/off key pressed for about 2 seconds. The absence of any luminous signal from the display identifies the "stand-by" status (no mode). | On → Off |

Temperature selection

| Key | Operation | Display |
|------------|---|---------|
| \Diamond | Use the two increase and decrease keys to set the desired temperature value displayed on the 2 digits of the display. | 20 |

The adjustment range is from 15 to 30°C, with a resolution of 1°C, but values outside the range of 5°C (Lo) and 40°C (Hi) are also allowed. Set these values only for short periods and then adjust the selection to an intermediate value.

The command is very precise; bring it to the desired value and wait for the command to make the adjustment based on the actual room temperature detected.

Speed adjustment

| Key | Operation | Display | |
|-------------|---|---------|--|
| mode off | Every time the mode/off key is pressed, the fan speed changes between supersilent, minimum, medium and maximum. The activation of the function is signalled by the relative symbol on the display going on | *) | |

The supersilent speed will give rise to strong dehumidification in cooling mode and to a radiant only function in heating mode (with the fan off and the solenoid valve activated).

Setting the maximum speed, the maximum power that can be delivered is immediately obtained in both heating and cooling.

Once the desired room temperature is reached, it is advisable to select one of the other 3 operating modes to obtain better thermal and acoustic comfort.



| Key I | Key lock | |
|----------|--|-----------|
| Key | Operation | Display |
| ^ | Pressing the temperature increase and decrease keys simultaneously for 5 seconds activates the local locking of all the keys, and confirmation is implemented on bL being displayed. All adjustments are inhibited for the user and bL appears when any key is pressed. Repeating the sequence unlocks the keys. | 5L |

Reducing brightness

After a period of 20 seconds from the last action, the brightness of the panel is specifically reduced to increase the comfort during the night-time and the display shows the room temperature. Should this brightness be still annoying, the display can be turned off

Should this brightness be still annoying, the display can be turned off completely by pressing the Heating/Cooling button for 20 seconds until LO appears on the display.

Restore the normal minimum brightness by pressing the Heating/ Cooling button for 20 seconds until H appears on the display.

| Key lock | | | | |
|-------------|--|----------|--|--|
| Key | Operation | Display | | |
| mode off | Keep the mode/off key pressed for about 2 seconds. The absence of any luminous signal from the display identifies the "stand-by" status (no mode). | On → Off | | |

Error signals

In case of seasonal or holiday shutdowns, proceed as follows:

- Deactivate the appliance.
- Set the master switch of the system to Off

| Error | Led | Display |
|---|------------|------------|
| Faulty room temperature probe (AIR). Flashing of the 6 LEDs (automatic reset alarm). | *) | E1 |
| Fault in the water temperature detection probe (H2) found in the main coil. Flashing of the 2 LEDs (possible manual reset)*. | ☆ * | E 3 |
| Fan motor problem (for example, jam due to foreign bodies or fault in the rotation sensor). Simultaneous flashing of the 4 LEDs (automatically rest alarm). | *) | E2 |
| Water demand (hot or cold) not satisfied (above 20°C in cooling, below 30°C in heating). The LED of the selected function flashes and the fan is stopped until the water temperature reaches a value that is suitable to satisfy the request. | | |
| Grid protection microswitch activation due to the grid being opened accidentally or filter cleaning operation | *) | Gr |

^{*} Start-up occurs under normal conditions if the board detects the water temperature detection probe, found on the appliance. If the probe is not connected, probe-free operation can be confirmed by pressing the Heating/Cooling button for 5 seconds.

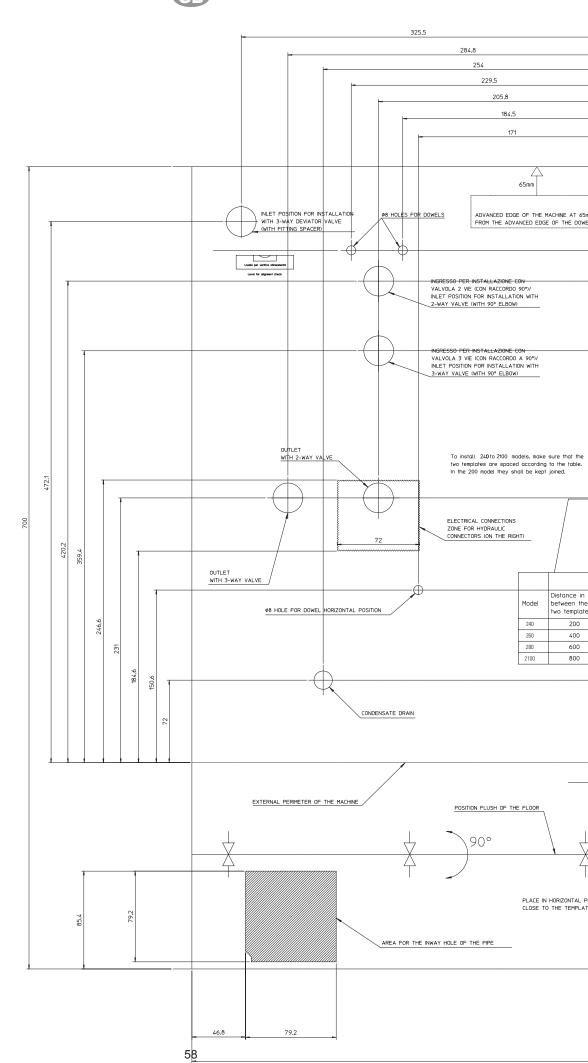
| Technical data | | | | | | |
|------------------------------------|---|----------------|---------|-------|-------|-------|
| Model | | ETM / ETI | 220 | 240 | 260 | 280 |
| | | kW (max) | 0.76 | 1.77 | 2.89 | 3.20 |
| Total cooling capacity (1) | | kW (med) | 0.61 | 1.36 | 2.16 | 2.52 |
| 3 7 7 | | kW (min) | 0.36 | 0.66 | 1.30 | 1.82 |
| | | kW (max) | 0.68 | 1.33 | 2.09 | 1.78 |
| Sensitive cooling capacity (1) | | kW (med) | 0.56 | 0.98 | 1.53 | 1.55 |
| contains coming capacity (1) | | kW (min) | 0.31 | 0.39 | 0.99 | 1.22 |
| | | kW (max) | 0.09 | 0.44 | 0.80 | 1.42 |
| Latent cooling capacity (1) | | kW (med) | 0.06 | 0.38 | 0.64 | 0.97 |
| 3 3 4 7 7 7 7 | | kW (min) | 0.05 | 0.27 | 0.31 | 0.60 |
| | | I/h (max) | 131 | 304 | 497 | 551 |
| Water flow rate (1) | | I/h (med) | 105 | 234 | 372 | 434 |
| | | I/h (min) | 62 | 114 | 224 | 313 |
| | | kPa (max) | 4.7 | 2.9 | 27.0 | 24.0 |
| Pressure drops (1) | | kPa (med) | 1.2 | 2.8 | 19.3 | 13.1 |
| | | kPa (min) | 1.0 | 1.2 | 4.3 | 2.1 |
| | | kW (max) | 0.97 | 2.18 | 3.11 | 3.88 |
| Heat capacity (2) | | kW (med) | 0.73 | 1.63 | 2.33 | 3.05 |
| Troat supusity (2) | | kW (min) | 0.38 | 0.95 | 1.24 | 1.90 |
| | | I/h (max) | 168 | 374 | 535 | 668 |
| Water flow rate (2) | | I/h (med) | 125 | 280 | 401 | 525 |
| Trace non rate (2) | | I/h (min) | 65 | 164 | 212 | 327 |
| | | kPa (max) | 7.8 | 7.2 | 11.5 | 21.3 |
| Pressure drops (2) | | kPa (med) | 3.8 | 4.2 | 3.3 | 11.2 |
| 1 1000a10 d10p0 (2) | | kPa (min) | 1.5 | 1.3 | 8.6 | 3.8 |
| | | m3/h | | | | |
| | | (max) | 146 | 294 | 438 | 567 |
| Air flow rate | | m3/h | 90 | 210 | 318 | 411 |
| | | (med) | | | | |
| | | m3/h (min) | 49 | 118 | 180 | 247 |
| | | dB(A) (max) | 50 | 51 | 53 | 55 |
| Sound power level | | dB(A) | 44 | 45 | 46 | 47 |
| Sound power lever | | (mèd) | 44 | 45 | 40 | 47 |
| | | dB(A) (min) | 33 | 35 | 36 | 36 |
| | | | 0.044 | 0.040 | | |
| | | kW (max) | 0.011 | 0.019 | 0.020 | 0.029 |
| Total absorbed electrical power | | kW (med) | 0.006 | 0.009 | 0.010 | 0.013 |
| | | kW (min) | 0.003 | 0.005 | 0.004 | 0.005 |
| Max power | | W | 12 | 21 | 22 | 32 |
| Max current | | A | 0.11 | 0.18 | 0.19 | 0.28 |
| Power supply | | V/Ph/Hz | | 230 | /1/50 | |
| Coil water content | | I | 0.47 | 0.80 | 1.13 | 1.46 |
| Max operating pressure | | bar | 10 | | | |
| Min-max water temperature | | °C | 4 - 70 | | | |
| Water input/output connections (3) | Water input/output connections (3) Ø inch 3/4" Euro | | urocono | | | |
| Condensate drain connection | Ø | mm | | | 14 | |
| (1) Cooling: | | | | | | |

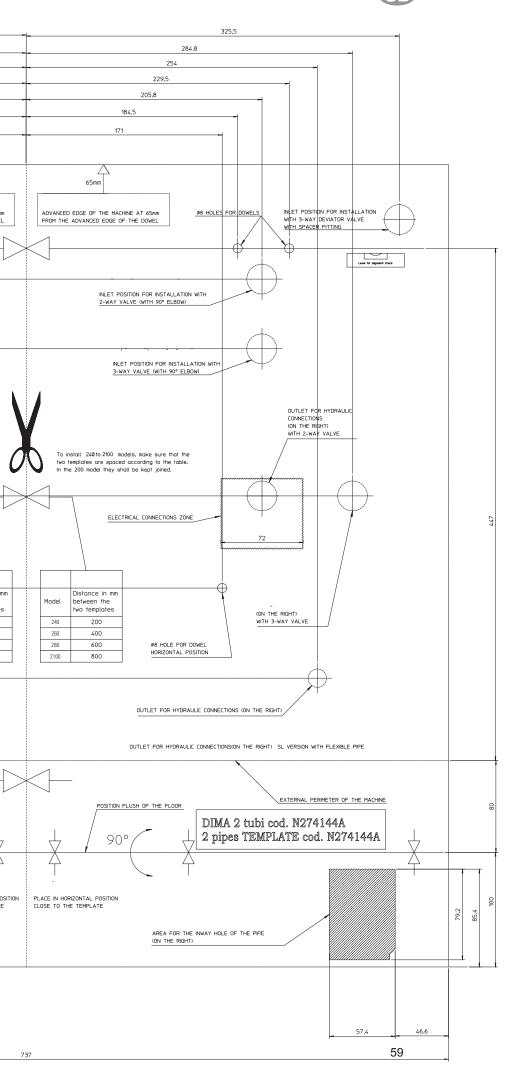
(1) Cooling: Room air temperature 27 °C d.b 19 °C w.b. - Input water temperature 7 °C - Dt water 5 °C

⁽²⁾ Heating: - Room air temperature 20 °C - Input water temperature 45 °C - Dt water 5 °C

⁽³⁾ Standard coil left connections

^{*} Information requirements for fan coil units in accordance with Regulation (EU) 2016/2281







Respect the environment!

For correct waste disposal, different materials must be separated and handed over according to standards in force.

